

## IC-SOCKETS &

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www.e-tec.com





This building served for the production of Swiss precision watches for a period of 70 years.

In 1984 the facility was purchased, completely renovated and high technology fully automated production equipment was installed for the production of precision interconnection products.

In 1992 the trademark



was registered to cover the complete interconnect product range.

As of 1993 a world-wide sales & distribution network was established to offer fast and efficient service regardless of location.

In addition to the interconnection products E-tec also supplies high quality screw machine parts as well as customized injection moulded and machined products.

Our innovative approach to new product development allows us to offer the service, quality and competitive prices our customers demand.

Whatever your requirement, be it high volume commodity product or low quantity custom special, E-tec, the "Swiss Connection" will endeavour to satisfy your requirements.

For any further details please contact E-tec or your closest sales office.

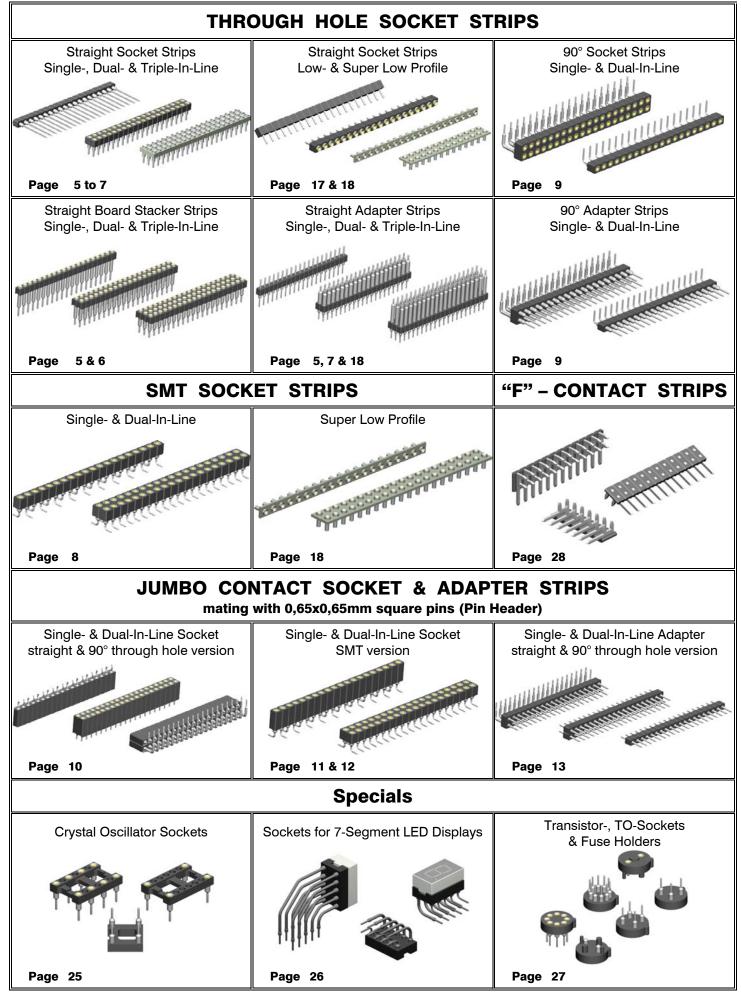
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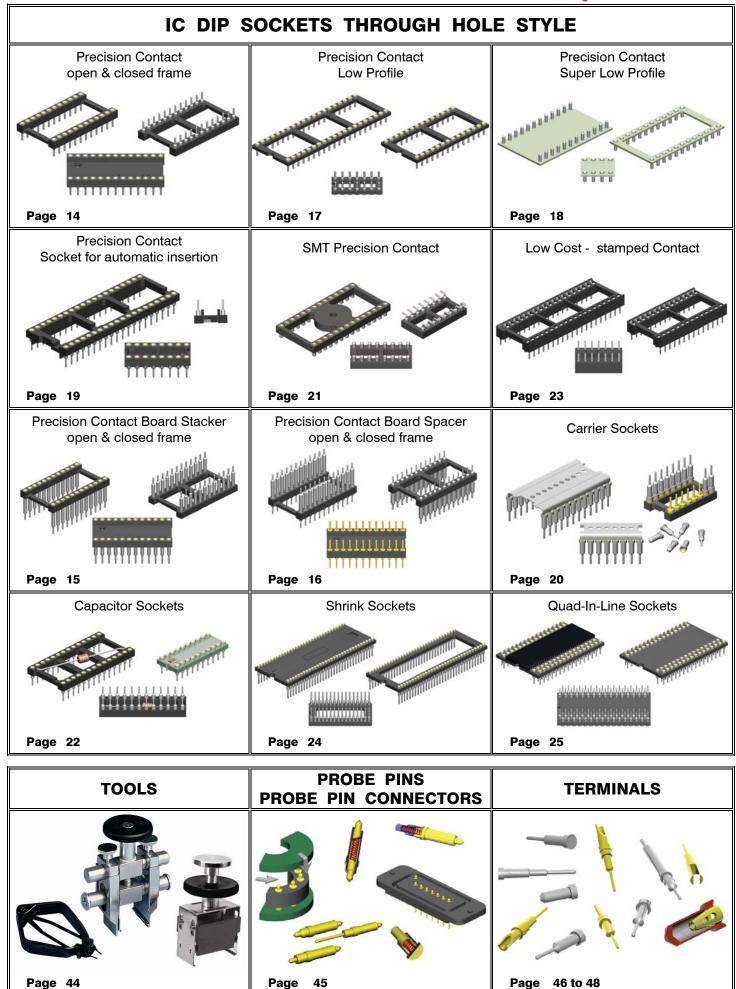
### PRODUCT OVERVIEW





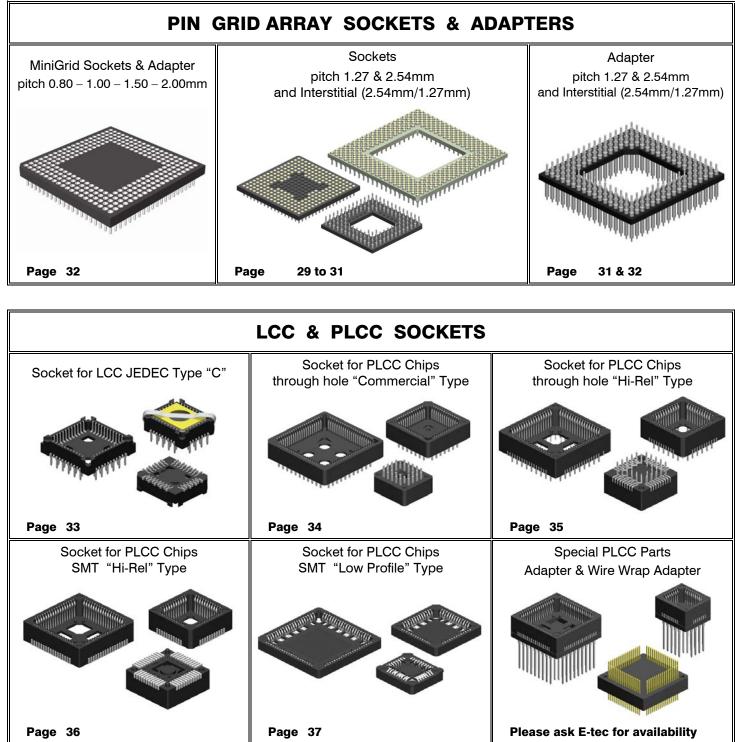
### PRODUCT OVERVIEW

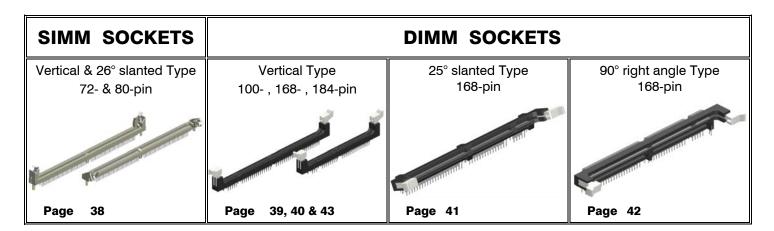


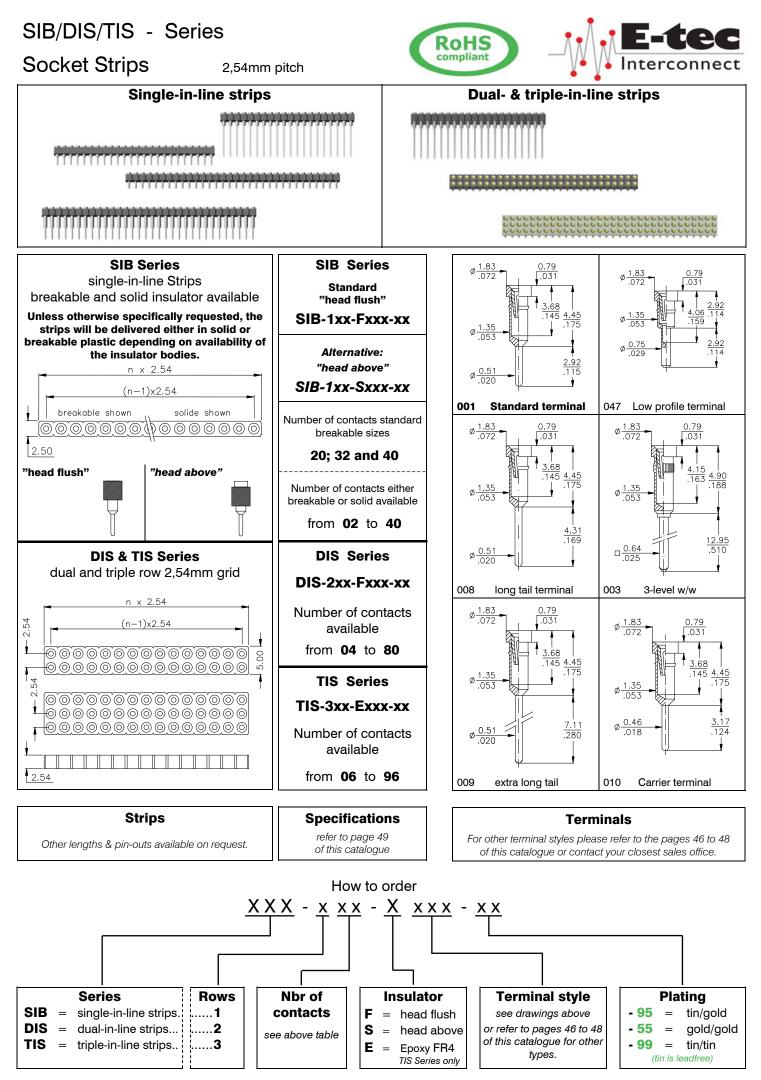


### PRODUCT OVERVIEW











### **Board Stacker Strips**

2,54mm pitch



or refer to pages 46 to 48

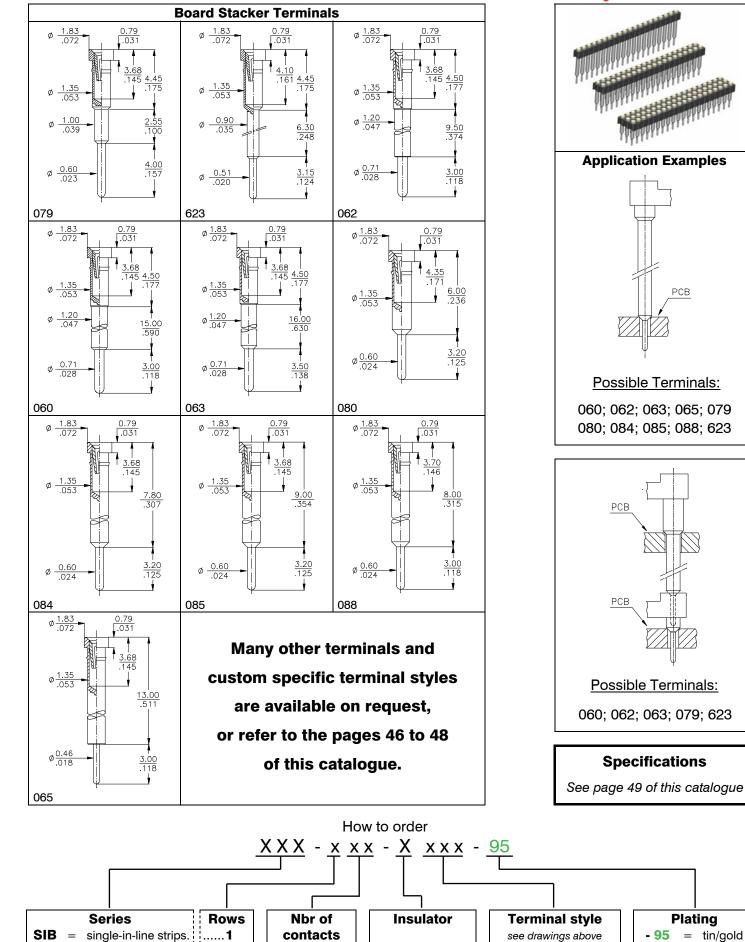
of this catalogue for other

types.

(tin leadfree)

other on request





1-row = 02 to 40

2-row = 04 to 80

3-row = 06 to 96

see socket strip

page 5

DIS =

TIS

=

dual-in-line strips... 2

triple-in-line strips.. .....3

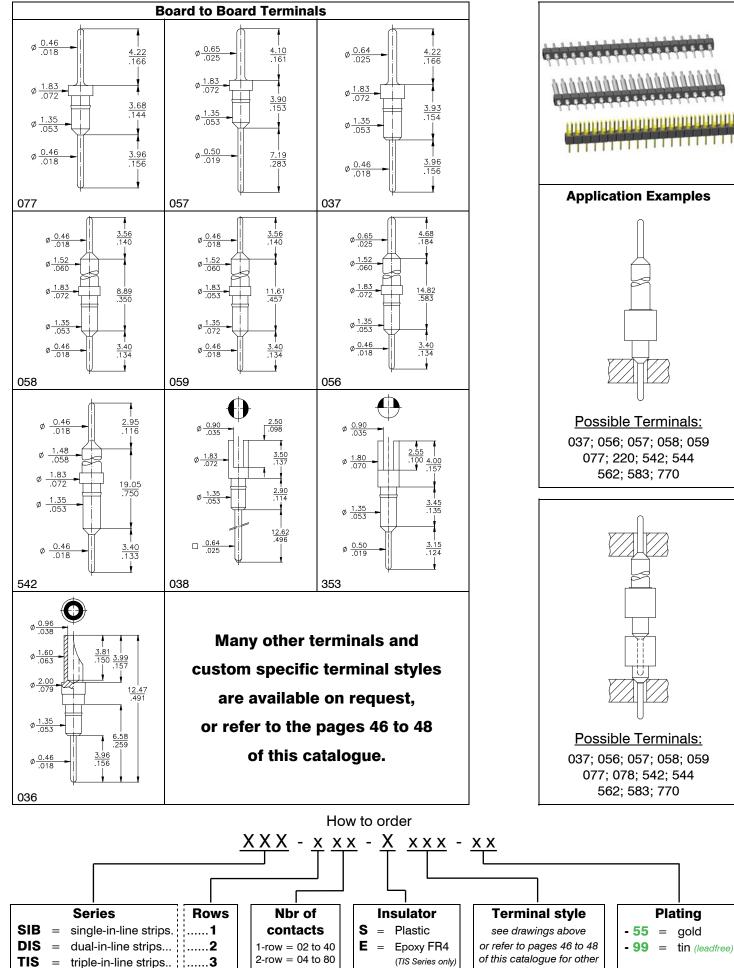


### Adapter Strips

2,54mm pitch







3-row = 06 to 96

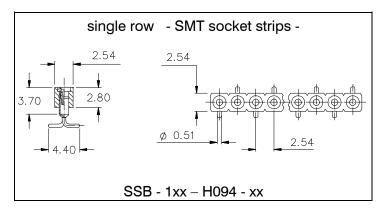
dimension see socket strip page 5 types.

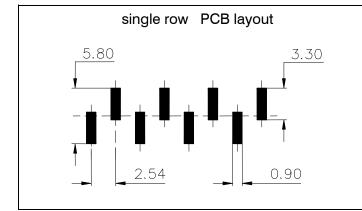
### 2,54mm pitch

The 2,54mm pitch **SMT** socket strips with standard IC-Socket Precision Contacts can also be used in combination with the straight version SIB/DIS strips shown earlier in this catalogue.

The socket strips accept round pins with a diameter of 0,41 to 0,56mm max., as well as square pins of 0,40 x 0,40mm max.

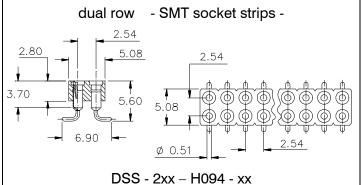
The **SMT** socket strips are available in single and dual row. The head of the female terminal is completely embedded in the insulator.

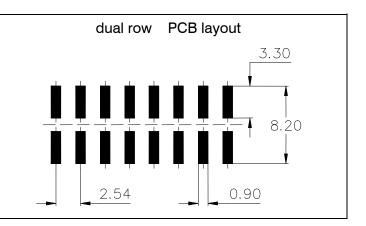




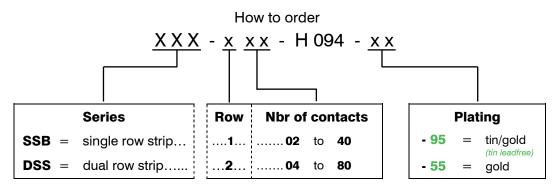
# State Contraction

**RoHS** compliant





Specifications						
Mechanical data						
Insertion force contact type 900	1,80 N (avg)	Electrical data				
Extraction force contact type 900	0,90 N (avg)	Insulation resistance	5 x 10 <sup>9</sup> Ω min.			
Contact life	> 100 cycles	Breakdown voltage	500 V AC for 1 minute			
Operating temperature	-55° C to +125° C	Contact resistance	4,3 mΩ typ.			
Processing temperature	+250°C +0/-5°C for 20~40sec.	Current rating	1 A max., 100V			
Material		Insertion depth contact type	900			
Insulator (RoHS compliant)	high temp plastic UL 94 V-0	maximum	3,68mm / .145"			
Terminal (RoHS compliant)	CuZn	minimum	2,80mm / .110"			
Contact (RoHS compliant)	BeCu					







### 90° Socket Strips & Male Headers

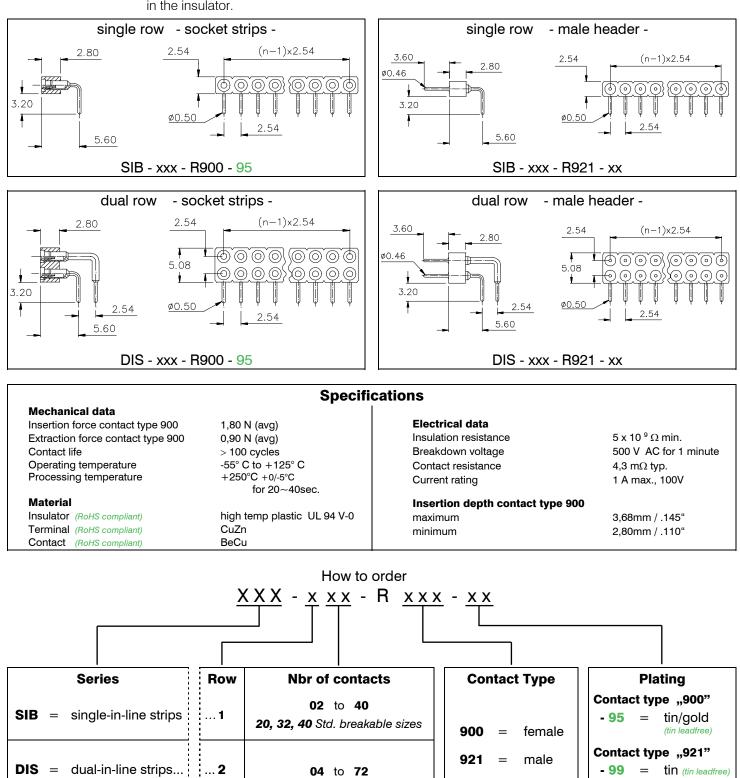
The 2,54mm pitch 90° socket strips and male headers are designed for "board to board" connections, and can also be used in combination with the straight version SIB/DIS strips shown earlier in this catalogue.

The socket strips accept round pins with a diameter of 0,41 to 0,56mm max., as well as square pins of 0,40 x 0,40mm max.

The socket strips and male headers are stackable and available in any pinout as shown in the below order code.

The head of the female terminal is completely embedded in the insulator.

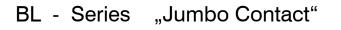




gold

- 55

=







**Female Headers** 2,54mm pitch

2,54mm pitch female header with precision "Jumbo Contact" for board to board connections.

Accepts square pins 0,65 x 0,65mm max. (Pin Headers), as well as round pins  $\varnothing$  0,65 to 0,85mm max.

7,00mm standard profile, and 4.50mm low profile available, other on request.

The stand-offs underneath the insulator, prevent the header from slanting during soldering.

......**004** to

100

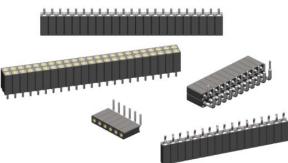
Note: 004 to 080 only available

for G109 series

Α

=

right angle



"press fit" = 065P and

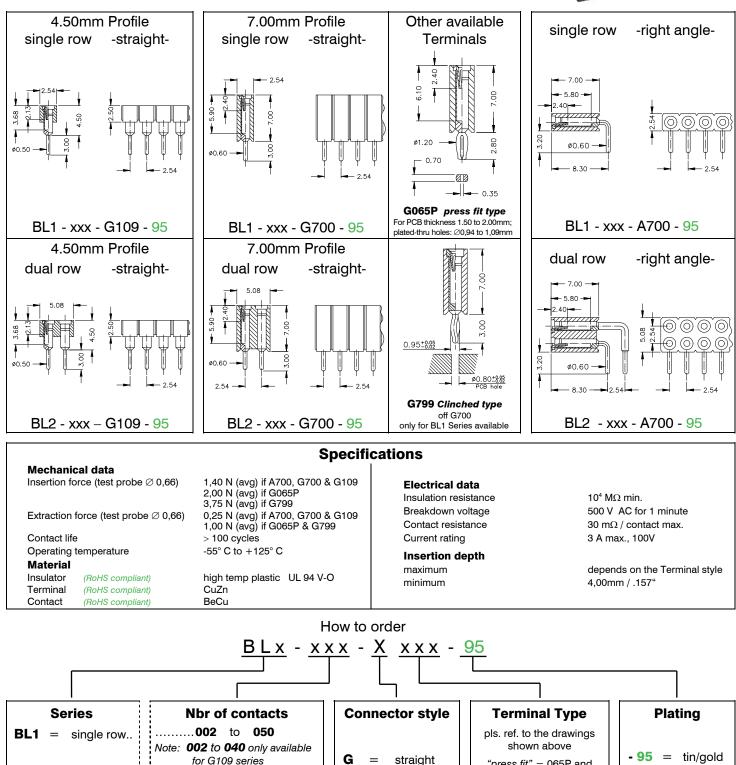
*"clinched"* type = 799

not available for the

A = right angle style

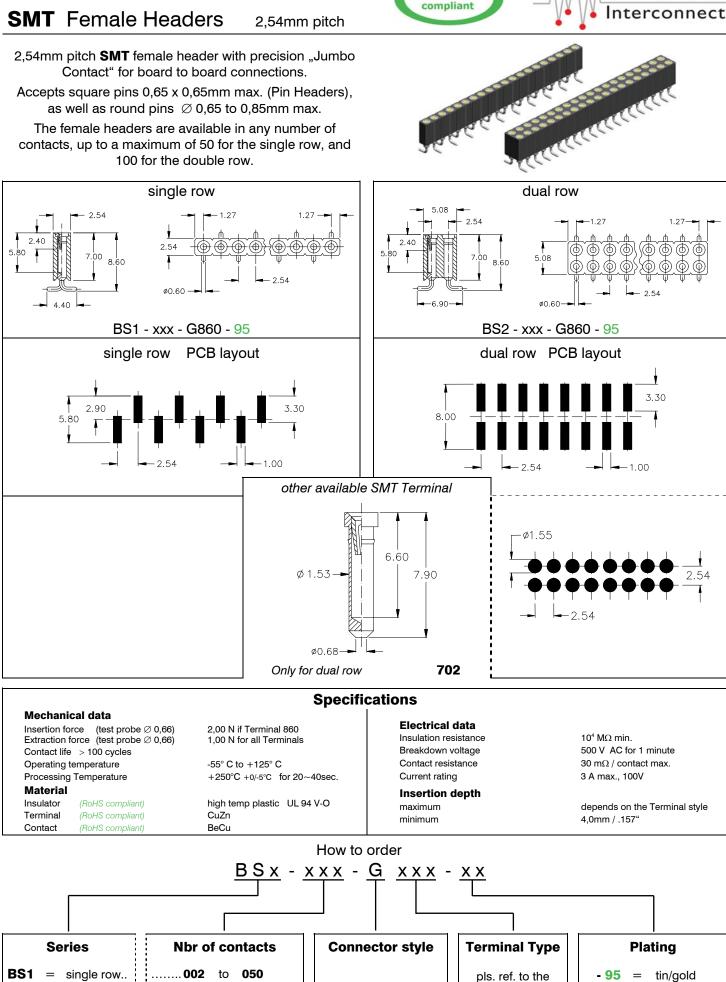
(tin leadfree)

others on request



**BL2** =

dual row....



G

**BS2** = double row.

..... **004** to

100

=

straight

drawings shown

above

RoHS

(tin leadfree)

11



BS - Series "Jumbo Contact"

### **SMT** Female Headers

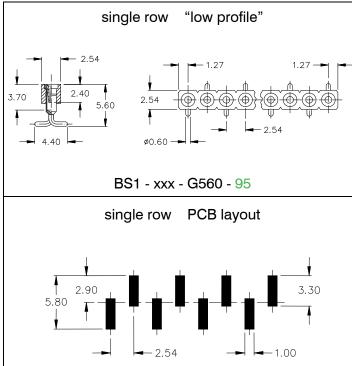
2,54mm pitch

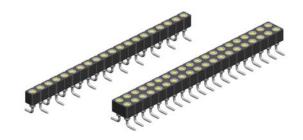
**RoHS** compliant E-tec

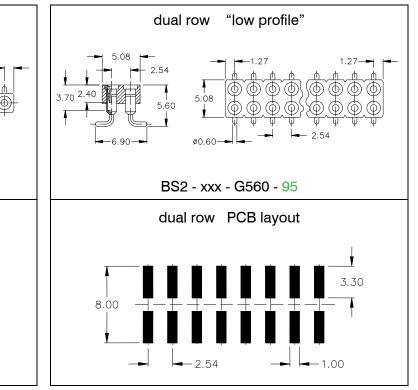
2,54mm pitch **"low profile"** SMT female header with precision "Jumbo Contact" for board to board connections.

Accepts square pins 0,65 x 0,65mm max. (Pin Headers), as well as round pins  $\varnothing$  0,65 to 0,85mm max.

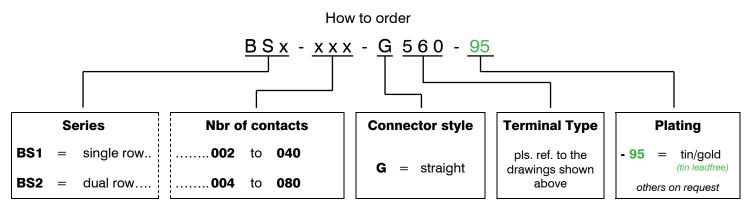
The female headers are available with 40 contacts max. for the single row, and 80 (2x40) max. for the dual row.







	Specificat	tions	
Mechanical data Insertion force Extraction force Contact life Operating temperature Processing Temperature	1,40 N (avg) (test probe Ø 0,66) 0,25 N (avg) (test probe Ø 0,66) > 100 cycles -55° C to +125° C +250°C +0/-5°C for 20~40sec.	<b>Electrical data</b> Insulation resistance Breakdown voltage Contact resistance Current rating	10 <sup>4</sup> MΩ min. 500 V AC for 1 minute 30 mΩ / contact max. 3 A max., 100V
MaterialInsulator(RoHS compliant)Terminal(RoHS compliant)Contact(RoHS compliant)	high temp plastic UL 94 V-O CuZn BeCu	<b>Insertion depth</b> maximum minimum	3.70mm / .146" 3.00mm / .118"



### SL - Series "Jumbo" Male Headers

### 2,54mm pitch

Material

Terminal

Insulator (RoHS compliant)

**Operating temperature** 

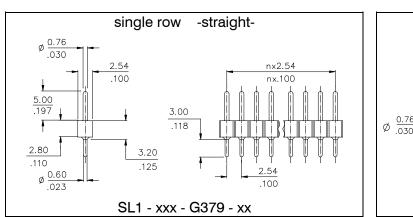
(RoHS compliant)

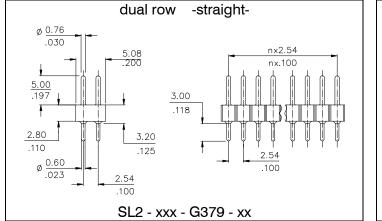
2,54mm pitch male header with precision turned "Jumbo" pin,  $\oslash$  0,76mm / .030", for board to board connections.

Mates with the "Jumbo Contact" female headers shown in this catalogue.

The pin headers are stackable and available in single and double row version.

The pins are either completely gold or tin plated.



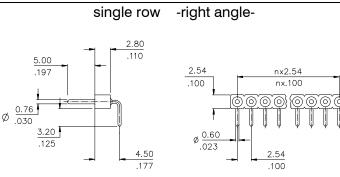


CuZn

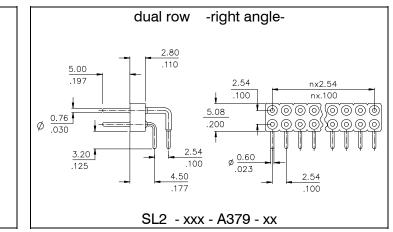
-55° C to +125° C



**RoHS** compliant



SL1 - xxx - A379 - xx

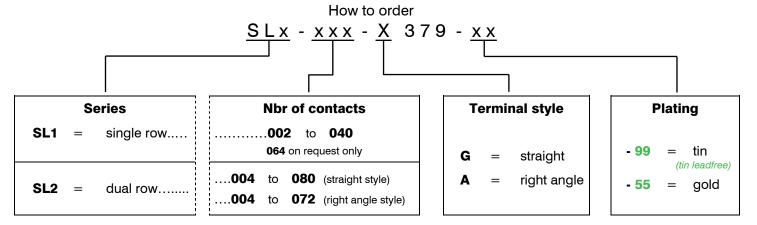


### Specifications

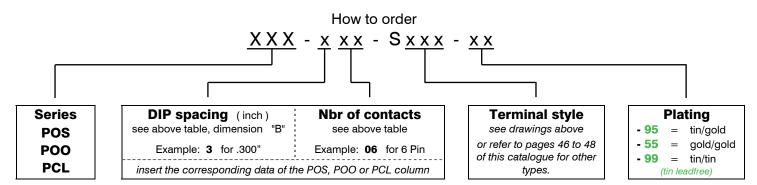
high temp plastic UL 94 V-O

Electrical data

- Insulation resistance Breakdown voltage Rated voltage Contact resistance Current rating
- $10^4~M\Omega$  min. 500 V AC for 1 minute 60 V RMS / 90 V DC 30 m $\Omega$  / contact max. 3 A max.



### POS/POO/PCL - Series RoHS compliant **Precision DIP Sockets** 2,54mm pitch Standard DIP sockets - open frame Open frame w/o centre bars & closed frame sockets **POS Series POO Series PCL Series** IIII POS sockets in 7.62mm/.300" DIP spacing are Series POS & POO Ø<u>1.83</u> .072 either supplied with or without bars in the centre $\phi \frac{1.83}{072}$ - open body with and depending on plastic wafer availability. If you without centre bars need sockets without centre bars, then please If you need all Insulator always order with POO instead of POS. Dimension pls. ask for Dimension Available Pinouts of Series $\phi \frac{1.35}{.053}$ Pin customer drawing! "A" "B" POS POO PCL ø<u>0.</u>7 00000 ø<u>0.51</u> .020 5,08 В 10 12,60 -210-)d b |00**0**00 --.200" <u>2.80</u> .110 ← A → 001 Standard terminal 6 7,60 -306---047 Low profile terminal 0000000 10,10 8 -308--ø<u>1.83</u> .072 <u>7,62</u> Ø <u>1.83</u> В 12,60 10 -310-.031 .03 .300 000006 17,70 -314--314--314-14 А 16 20,30 -316--316--316-18 22,80 -318--318--318-.145 4.45 33 4.90 188 $\phi \frac{1.3}{05}$ 000000 20 25,30 -320--320--320-7,62 B 22 27,80 on request on request -.300 24 30,40 -324--324--Δ 4.31 35,50 -328-28 -328--169 12.95 $\Box \frac{0.64}{.025}$ .510 ø<u>0.51</u> .020 00000000000000000 16 20,32 10.16 on 27,80 on on В 22 .400' request request request 24 30,60 008 long tail terminal 003 3-level w/w А Ø<u>1.83</u> ø<u>1.83</u> .072 24 30,50 -624--624on request 0000000000000000 -628-28 35,50 -628--628-32 40,60 -632-632--632-B 15,24 3.68 68 <u>4.45</u> 175 <u>4.45</u> .175 36 45,70 .600' -636on request $\phi^{1}$ 1.35 .053 1.35 053 40 50,80 -640--640--640-Δ 48 60,96 -648on request on request ø<u>0.4</u>6 <u>3.17</u> .124 .018 ø<u>0.</u>51 7.1 280 22,86 on B 81,26 64 .900 request extra long tail terminal 010 009 Carrier terminal А **Specifications** Insulator body Terminals The POS, POO and PCL series are available with many PBT and high temp plastic different terminal styles. The most common terminal depending on type. POS series open insulator - see drawings above = styles are shown on the right hand side of this page. See page 49 of this catalogue POO series open insulator w/o centre bars = Many other additional terminals can be found at the end and contact factory for more PCL series closed insulator body of this catalogue. Custom design terminals are available details.



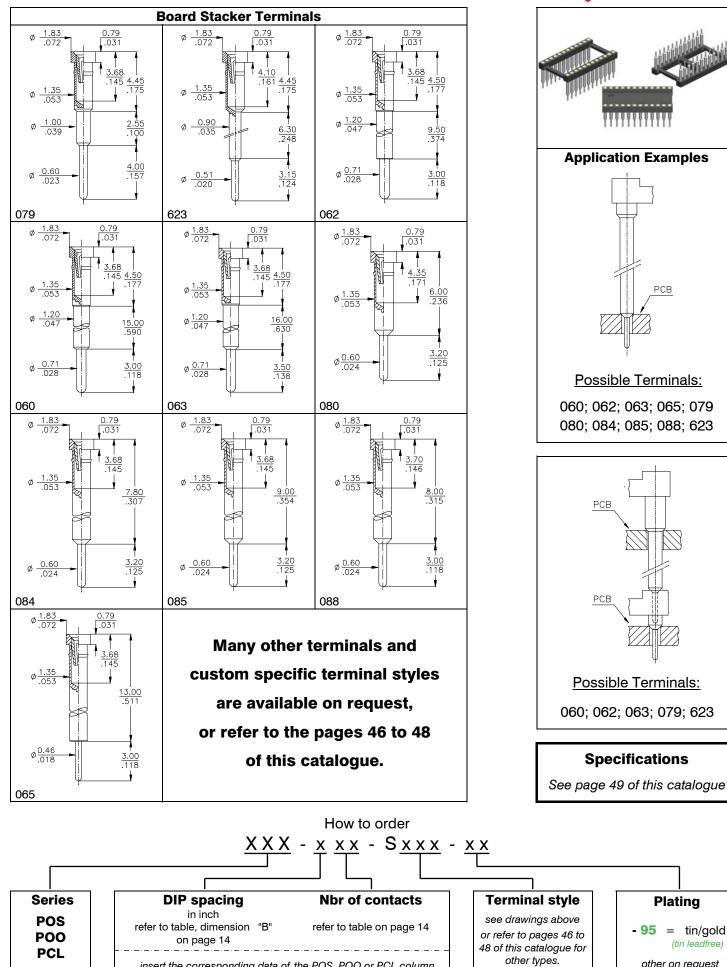
on request.

### POS/POO/PCL - Series

### **Board Stacker Sockets** 2,54mm pitch







insert the corresponding data of the POS, POO or PCL column

see page 14

other on request

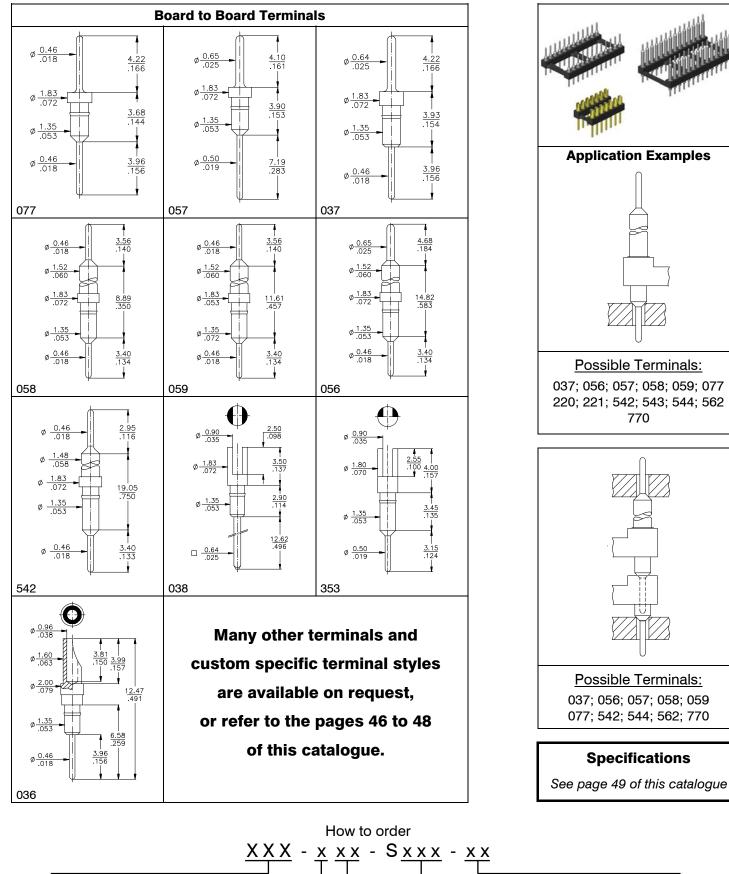
### POS/PCL - Series

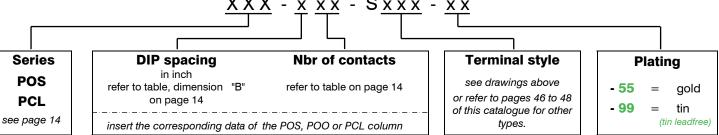
### **DIP Board Spacer**

2,54mm pitch





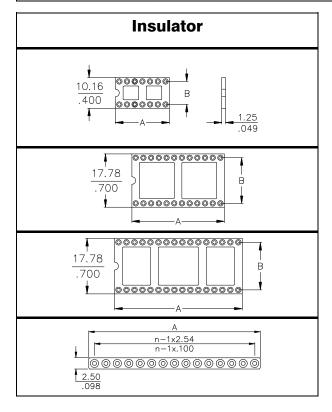




### LOP/SLP - Series

2,54mm pitch

### "low profile" Sockets & Strips Low profile DIP sockets **LOP Series** height above PCB 2.41mm / .095"



### **Pin-outs**

Other pin-outs available on request.

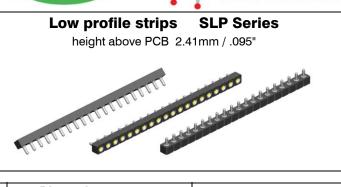
Despite the very low profile of these sockets the IC legs can be inserted completely.

### **Recommended PCB Layout**

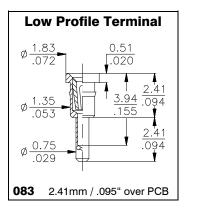
Recommended drilling hole dia Ø 0,8mm/.031"







Pin	Dimensior	<b>IS</b> mm/inch	Ordering Code
	"A"	"B"	-
14	17,78/.700		LOP - 314 - S083 - 95
16	20,32/.800	7.00	LOP - 316 - S083 - 95
18	22,86/.900	<u>7,62</u> .300	LOP - 318 - S083 - 95
20	25,40/1.000		LOP - 320 - S083 - 95
24	30,48/1.200		LOP - 324 - S083 - 95
24	30,48/1.200	<u>15,24</u> .600	LOP - 624 - S083 - 95
28	35,56/1.400		LOP - 628 - S083 - 95
32	40,64/1.600	<u>15,24</u>	LOP - 632 - S083 - 95
40	50,80/2.000	.600	LOP - 640 - S083 - 95
10	25,40/1.000		SLP - 110 - S083 - 95
14	35,56/1.400		SLP - 114 - S083 - 95
(	Other sizes an	d flush head v	version on request



Plating							
d:							
=	tin/gold (tin leadfree)						
ive							
=	gold/gold						
=	tin/ tin (leadfree)						
	d: = ive	d: = tin/gold (tin leadfree) ive = gold/gold = tin/ tin					

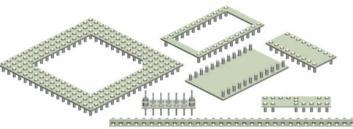
Electrical data		
Contact resistance at 1A	4,3 mΩ typ.	
Current rating	1A max., 100V	
Contact capacitance at 1MHz	2 pF max.	
Insulation resistance at 500V DC	5 ×10 <sup>9</sup> Ω min.	
Breakdown voltage at 60 Hz	500 V AC	
Contact resistance	≤7 mΩ	
Operating temperature	-55° C to +125° C	
Pitch	2,54 mm (.100")	
More information for examp	la about tootrooult	
More information, for example about testresult please ref. to page 49 or contact E-tec.		
	Contact resistance at 1A Current rating Contact capacitance at 1MHz Insulation resistance at 500V DC Breakdown voltage at 60 Hz Contact resistance Operating temperature Pitch More information, for example	

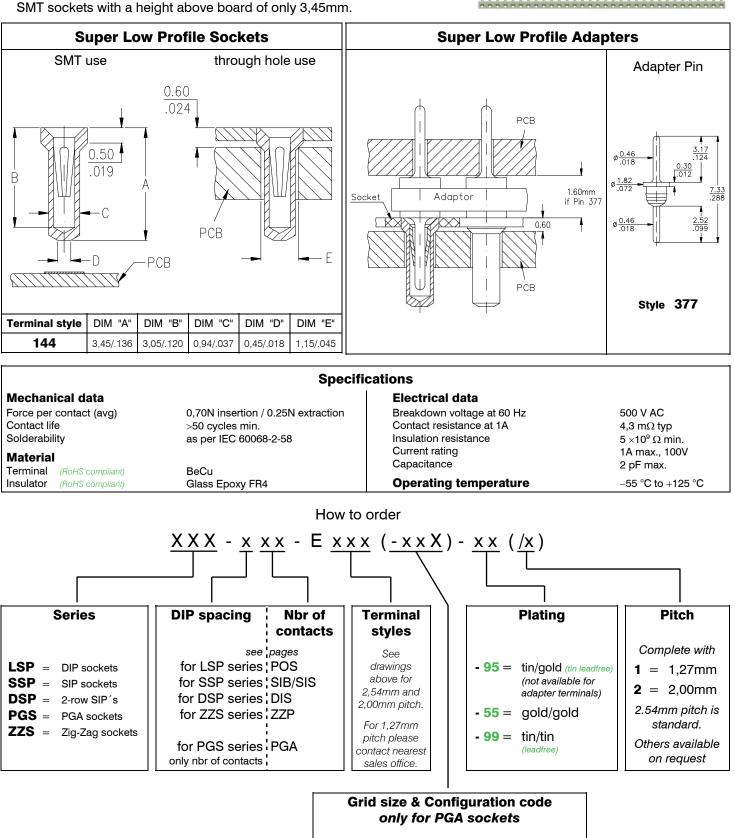




E-tec's super low profile sockets and adapters are designed for use in applications where height above board is most critical.

The sockets have a profile of 0,60mm above board and they can be combined with the adapters to achieve a board to board interconnection height of 2,20mm max. Also available in this socket range are the ultra low profile



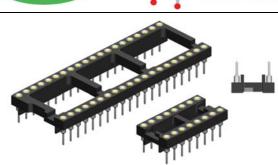


Please refer to PGA socket pages 29 to 31

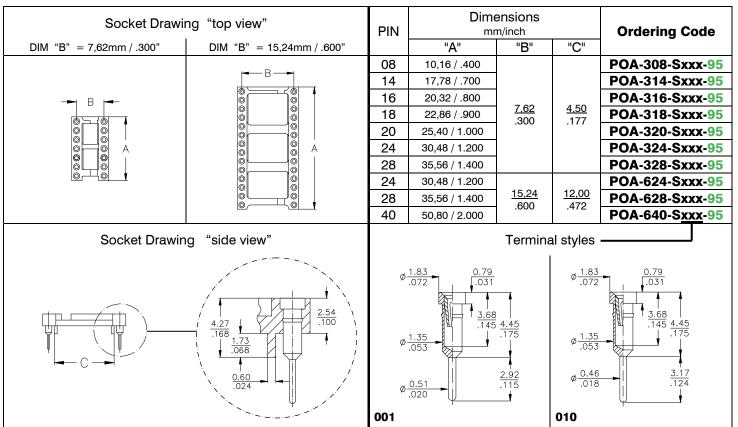
The terminals can be bent before and cut after the soldering process.

Open frame sockets with rails under the plastic as required by certain auto-insert machines.

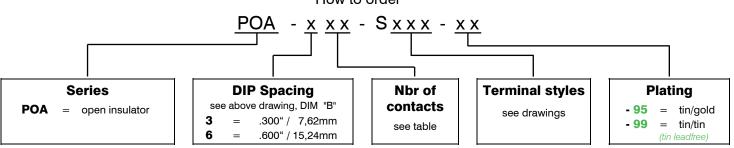
Delivered in tubes with correct orientation.



**RoHS** compliant



Mechanical data		Electrical data			
Insertion force	1,80 N (avg)	Contact resistance at 1A	4,3 mΩ typ.		
Extraction force	0,90 N (avg)	Current rating	1A max., 100V		
Contact life	> 100 cycles	Contact capacitance at 1MHz	2 pF max.		
Solderability	as per IEC 60068-2-58	Insulation resistance at 500V DC	$5 \times 10^9 \Omega$ min.		
Contact security:		Breakdown voltage at 60 Hz	500 V AC		
-Vibration	as per EN60352-4	Contact resistance	≤7 mΩ		
-Shock	as per EN60352-4	Operating temperature	-55° C to +125° C		
Material		Pitch	2,54 mm (.100")		
Insulator (RoHS compliant)	PBT UL 94 V-0	More information, for example	ala about tootrooult		
Terminal (RoHS compliant)	CuZn				
Contact (RoHS compliant)	BeCu	please ref. to page 49 or contact E-tec.			



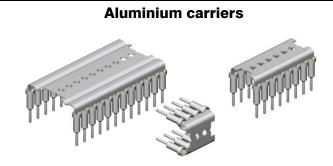
### DCA/DCP/SCP - Series

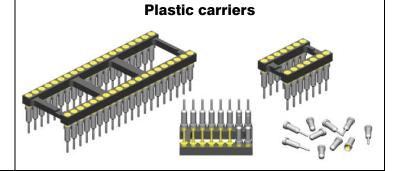
Carrier Sockets & Strips 2,5

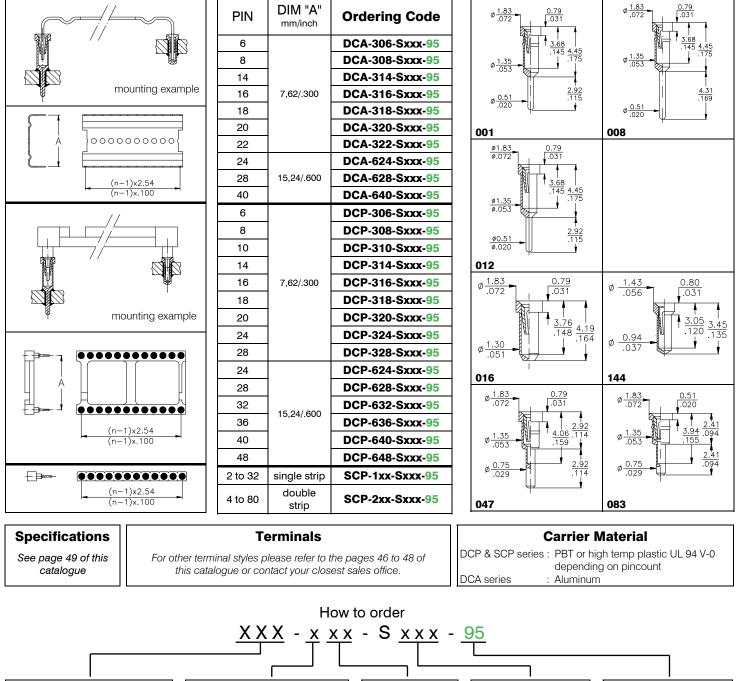
2,54mm pitch

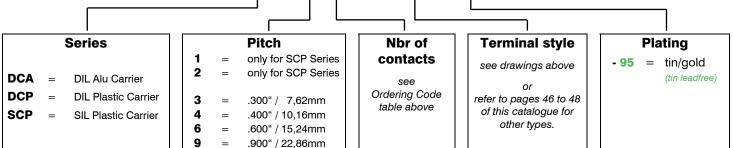


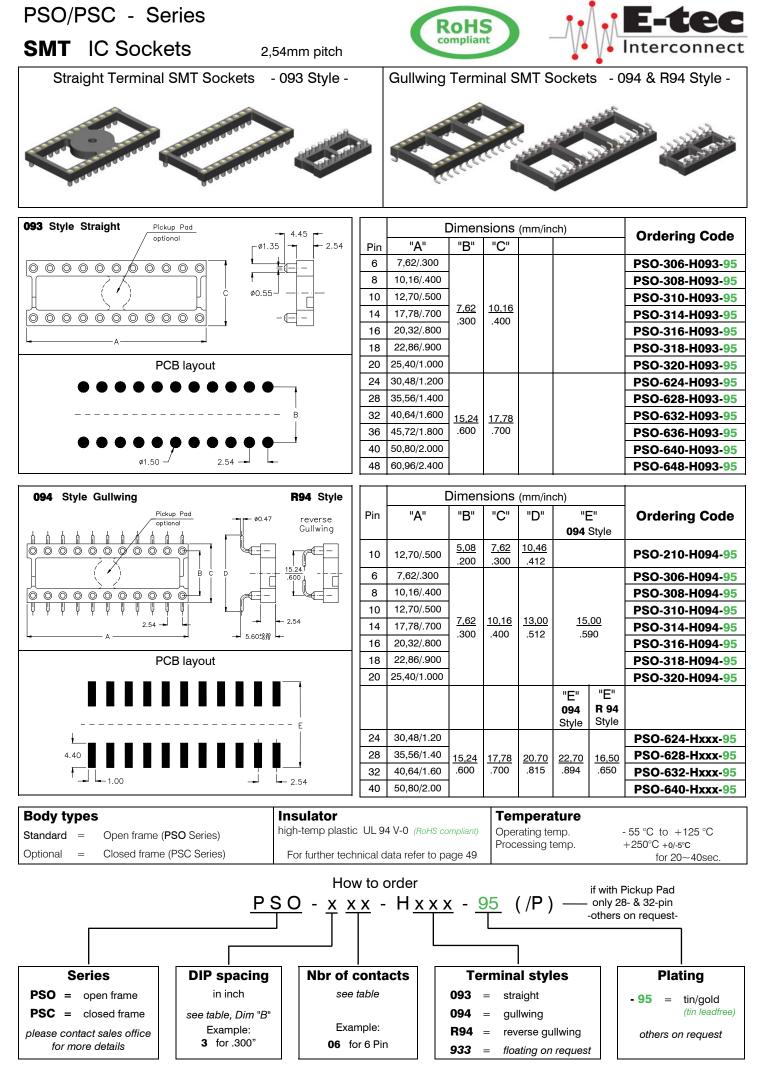


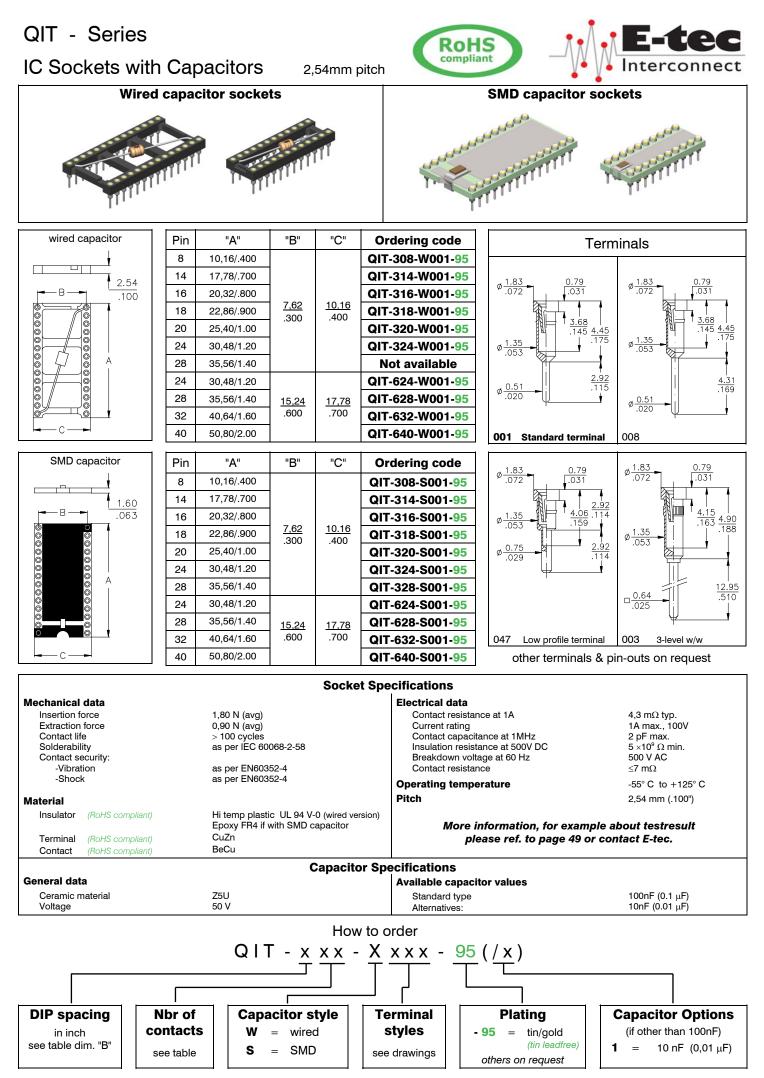












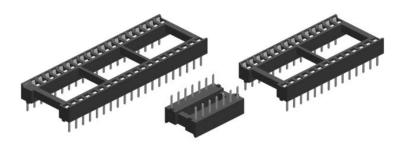
### LOC - Series Low Cost DIP Sockets 2,54mm pitch



Available in sizes of 6 to 48 pins.

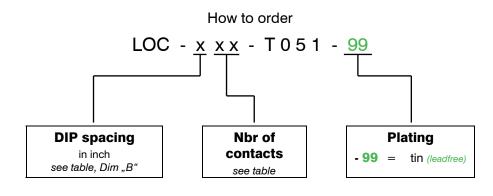
Low profile & dual-beam contact design.

Contact design incorporates anti-overstress feature.



	Pi	n – – – – – – – – – – – – – – – – – – –	ension: nm/inch	S	Ordering Code
		"A"	"B"	"C"	
	1 6	7,49/.295			LOC-306-T051-99
	-     -	10,03/.795			LOC-308-T051-99
		4 17,65/.695			LOC-314-T051-99
	-     1/	6 20,19/.795	7,62	10,16	LOC-316-T051-99
	1	3 22,73/.895	.300	.400	LOC-318-T051-99
.020	2	) 25,27/.995			LOC-320-T051-99
	2	4 30,35/1.195			LOC-324-T051-99
	2	3 35,43/1.395			LOC-328-T051-99
	2	2 27,81/1.095	<u>10,16</u> .400	<u>12,70</u> .500	LOC-422-T051-99
.047 <u>A</u>	2	4 30,35/1.195			LOC-624-T051-99
	2	3 35,43/1.395			LOC-628-T051-99
	3	2 40,51/1.595	15,24	17,70	LOC-632-T051-99
	4	0 50,67/1.995	.600	/ .700	LOC-640-T051-99
Low Cost DIP are also available with the "Shrink" pitch 1,778mm / .070	. 4	2 53,21/2.095			LOC-642-T051-99
Please request separate datasheets.	4	3 60,83/2.395			LOC-648-T051-99

Specification						
Mechanical data Insertion force Extraction force Contact reliability	2 N max. 0,5 N min. 50 cycles min	Electrical data Contact resistance Current rating Contact capacitance Insulation resistance Breakdown voltage	10 mΩ typ. 1A max., 100V 0,5 pF 1000 MΩ min. 1 KV min.			
Material Insulator (RoHS compliant) Contact (RoHS compliant)	std. temp PBT plastic UL 94 V-0 Phosphor bronze	Operating temperature	−50°C to +125°C			





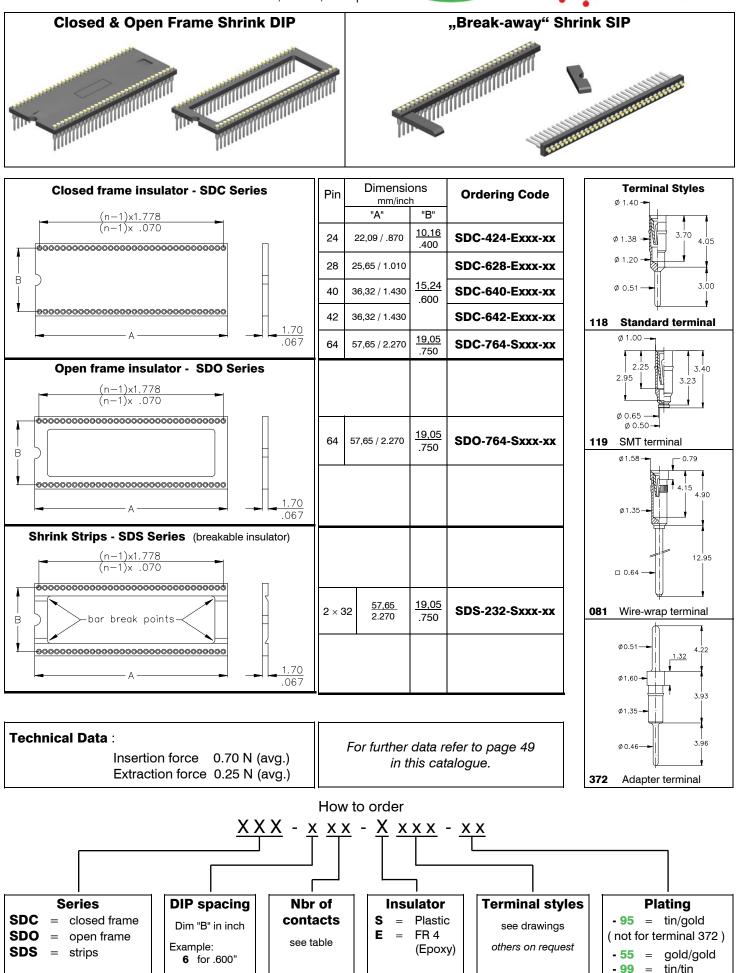
### Precision Shrink Sockets

1,778mm/.070" pitch

RoHS compliant

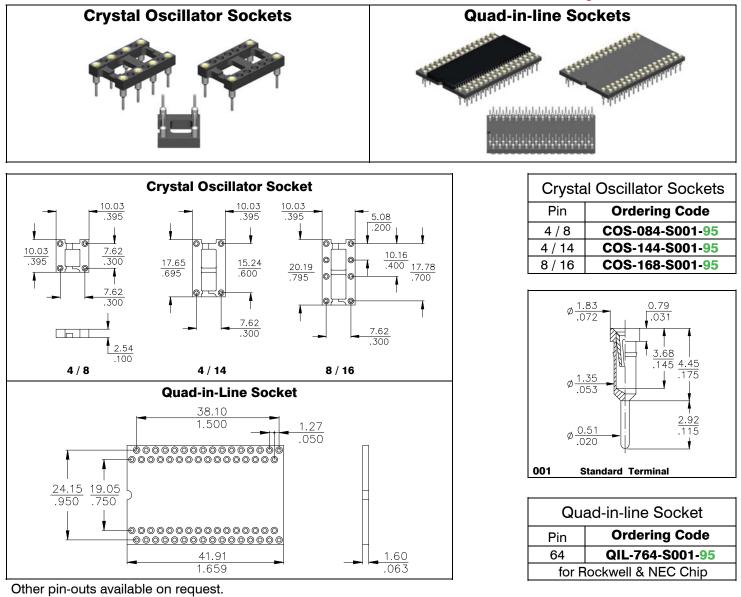


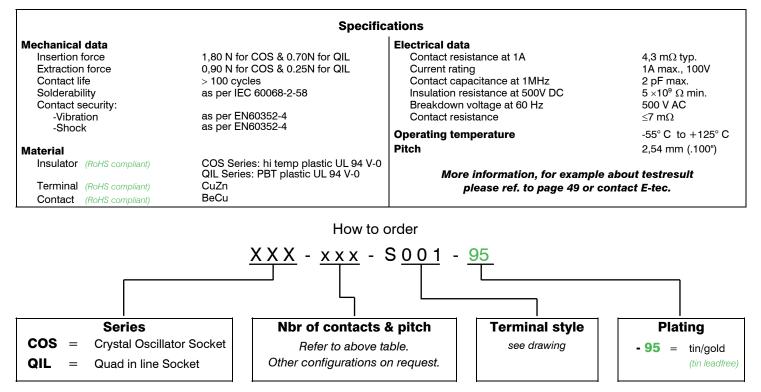
(tin is leadfree)

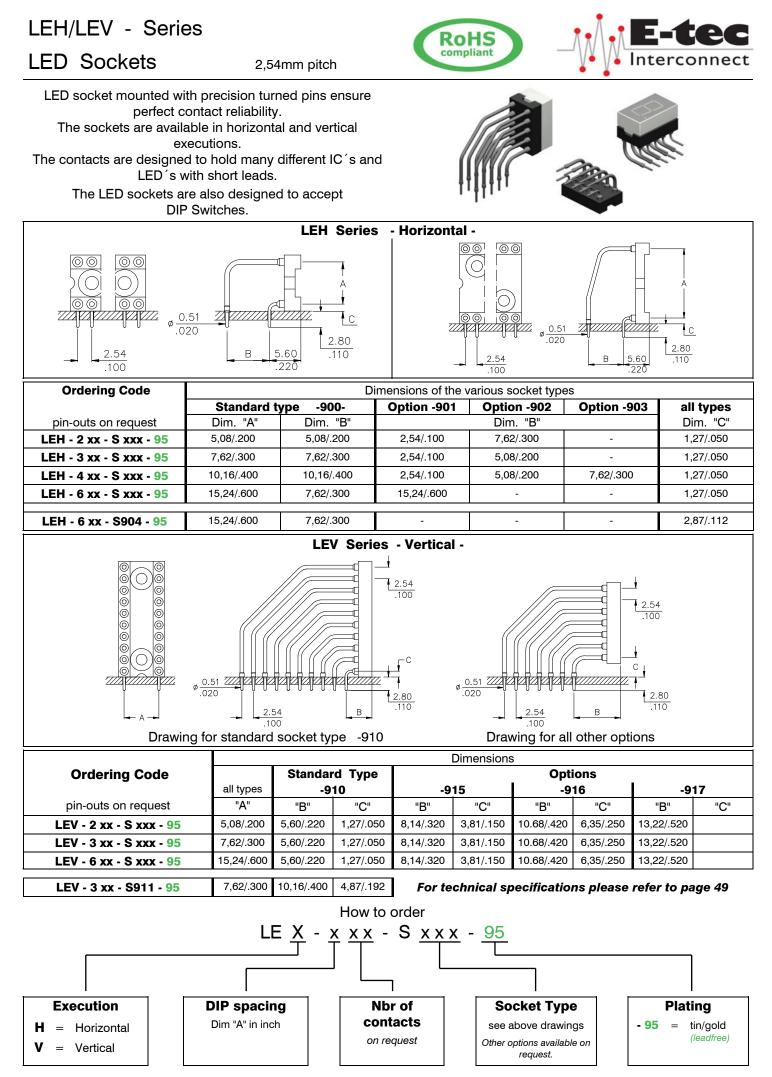








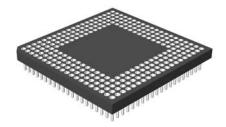


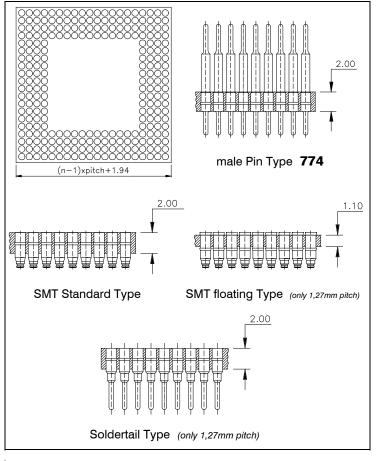


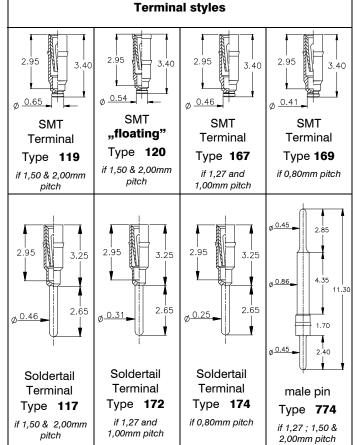




E-tec offers MiniGrid sockets in any pin-out, configuration and grid size adapted to the chip and customer requirements. Open frame socket bodies are also available on request. Special terminal designs are possible on request also.

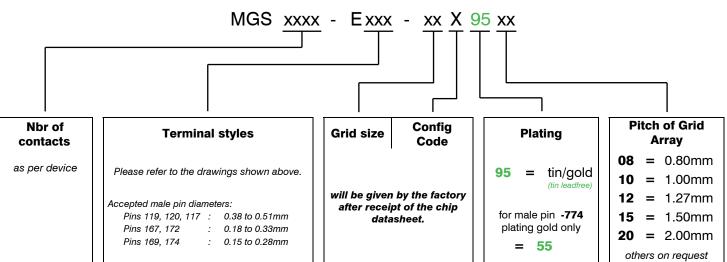






Specifications							
Terminal Type	Material	Plating	Socket & Adapter	Others			
774	CuZn	Au over Ni over Cu	Material	Operating Temperature			
117, 119, 120, 167 169, 172, 174	Terminal : CuZn Contact clip : BeCu	Sn over Ni over Cu Au over Ni over Cu	FR 4 glass Epoxy UL 94V-0	−55°C to +125°C; 260°C for 60 sec.			





### LCC - Series LCC Sockets JEDEC Type "C"

Production sockets for JEDEC Type "C" LCC chips.

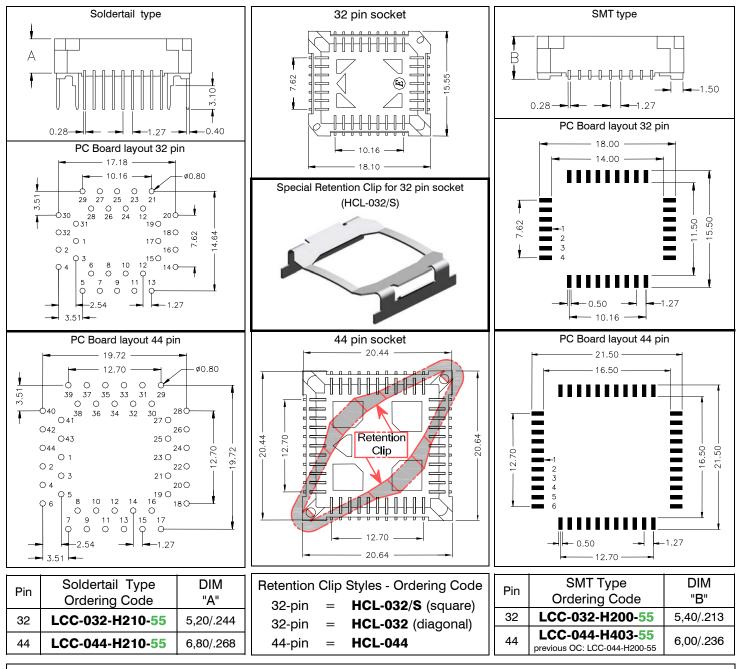
Socket design for automatic assembly and vacuum pick and place machines, available in soldertail and SMT version. In order to ensure compatibility with newer generation 44-pin LCC chip packages we have replaced the previous H200 contact style by new style H403. The previous generation 44-pin chip packages are also adapted to this new contact style.

The SMT terminals extend beyond the side of the socket body, which permits direct access of the infrared heat to the terminal, thus preventing an undesired heat exposure of the insulator. Optional retention clips are available, which can be mounted and

demounted without any tools.

Chips can be easily removed with the Universal extraction tool PUL-200.





### Mechanical data

Contact material	(RoHS compiant)
Plating	

Insulator

(RoHS compiant)

**Operating temperature Processing temperature**  BeCu Au over Ni over Cu (Sn on request) high temp plastic UL 94 V-0 -55°C to +125°C 250°C +0/-5°C for 20~40 Sec.

### **Specifications**

Electrical data Insulation resistance at 500V DC Breakdown voltage at 60 Hz Contact resistance at 10 mA Capacitance Current rating Pitch

1000 MΩ min. 700V AC for one min 30 m $\Omega$  max. 1pF max. 1 A max., 100V 1,27 mm (.050")

### PLE - Series "Commercial" PLCC Sockets

RoHS

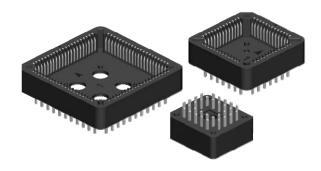


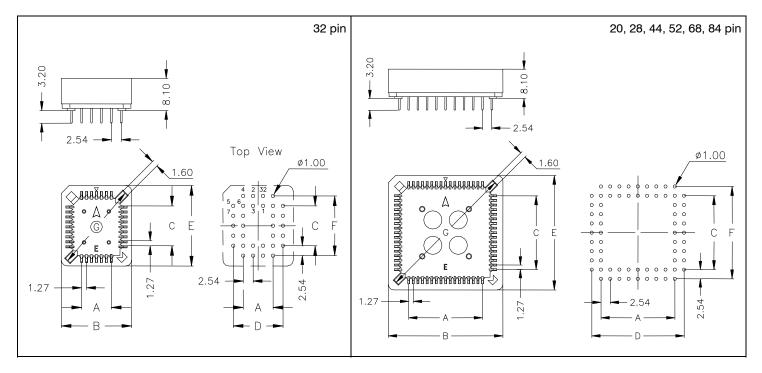
The "commercial" PLE sockets have very solid solder legs for safe assembly to PCB.

The sockets are designed to accept PLCC Chips according to JEDEC standards.

The sockets are correctly oriented in the tubes for automatic pick and place.

Chips can be easily removed with the Universal extraction tool PUL - 200.





### Mechanical data

Insulator (RoHS compiant) Contact (RoHS compiant) Plating Insertion force Extraction force Mating cycles

### **Specifications**

High temp plastic UL 94 V-0

Copper Alloy

0.60N max.

0.15N min.

50 min.

Sn (leadfree) over Ni

### **Electrical data**

Withstanding voltage Contact resistance Insulation resistance Current rating

Operating temperature Processing temperature 600 V RMs for 1 Minute 20 mΩ max. 1000 MΩ min. 1 A max., 250V AC -40°C to +105°C 260°C  $\pm$ 5°C for 5 Sec.

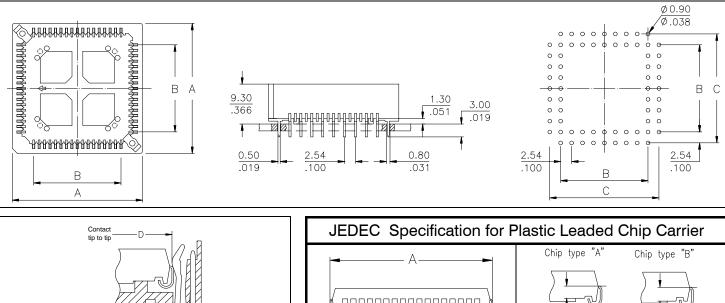
	Ordering Code		Dimensions (mm)						
PIN	"Commercial" PLCC through hole type	"A"	"B"	"C"	"D"	"E"	"F"	"G"	
20	PLE - 020 - N115 - 99	5,08	15,50	5,08	10,16	15,50	10,16	17,06	
28	PLE - 028 - N115 - 99	7,62	18,04	7,62	12,70	18,04	12,70	20,70	
32	PLE - 032 - N115 - 99 (rectangular)	7,62	18,04	10,16	12,70	20,60	15,24	22,56	
44	PLE - 044 - N115 - 99	12,70	23,48	12,70	17,78	23.48	17,78	28,40	
52	PLE - 052 - N115 - 99	15,24	25,88	15,24	20,32	25.88	20,32	31,76	
68	PLE - 068 - N115 - 99	20,32	31,04	20,32	25,40	31.04	25,40	39,16	
84	PLE - 084 - N115 - 99	25,40	36,04	25,40	30,48	36.04	30,48	46,22	
	PUL -200	Unive	ersal extraction	n tool for all s	ocket sizes (	see also page	9 44)		

E-tec "hi-rel" soldertail PLCC sockets correspond to JEDEC Norms. Precision stamped contact design provides special "push-down effect" onto the leads of the chip.

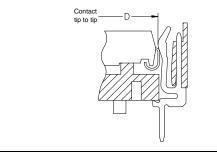
Optional retention clips for very high shock and vibration applications.

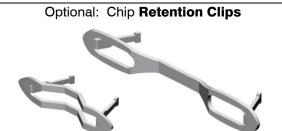
Inside polarisation corner prevents wrong insertion of the chips. Stand-off's under the base prevent solder shorts.

Chips can be easily removed with the Universal extraction tool PUL - 200.



RoHS compliant



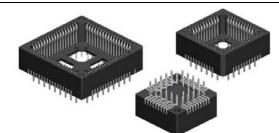


JEDEC Specification for Plastic Leaded Chip Carrier						
-	—— A—		Chip ty	pe "A" Chip	type "B"	
Jedec	Nbr of		Dimensior	1S mm/inch		
Nbr	Pins	"A" min.	"A" max.	"B" min.	"B" max.	
MO-047 AB	28	12,32 / .485	12,57 / .495	1,37 / .054	2,36 / .093	
MO-052 AE	32 rectang.	14,86 x 12,32 .585 x .485	15,11 x 12,57 .595 x .495	1.37 / .054	2,36 / .093	
MO-047 AB	44	17,40 / .685	17,65 / .695	1,37 / .054	2,36 / .093	
MO-047 AB	52	19,94 / .785	20,19 / .795	1,37 / .054	2,36 / .093	
MO-047 AB	68	25,02 / .985	25,27 / .995	1,37 / .054	2,36 / .093	
MO-047 AB	84	30,10 / 1.185	30,35 / 1.195	1,37 / .054	2,36 / .093	

### **Specifications**

Mechanical data		Temperature		Electrical data		
Plating	Sn (leadfree) over Ni	Operating temp.	- 55° to +125 °C	Operating voltage	100 V RMS / 150V DC	
Mating cycles	min. 50		high temp plactic up any a	Breakdown voltage Contact resistance	>600 V RMS $<$ 20 m $\Omega$	
Insertion force	max. 1,30N per contact	Insulator (RoHS compiant) Contact (RoHS compiant)	high temp plastic UL 94 V-0 Phosphor Bronze	Insulation resistance	$>5000 M\Omega$	
Extraction force	min. 0,90N per contact	Retention Clip	Spring steel	Current rating Capacitance	1 A max., 100V <2 pF	

	Ordering Code	Dimensions mm/inch					
PIN	Ordening Code	"A"	"B"	"C"	"D"		
28	PLP - 028 - N110 - 99	17,60/.693	7,62/.300	12,70/.500	11,50/.453		
32	PLP - 032 - N110 - 99 (rectangular)	17,60 x 20,14 .693 x .793	10,16 x 7,62 .400 x .300	12,70 x 15,24 .500 x .600	11,50 x 14,04 .453 x .553		
44	PLP - 044 - N110 - 99	22,68/.893	12,70/.500	17,78/.700	16,58/.653		
52	PLP - 052 - N110 - 99	25,22/.993	15,24/.600	20,32/.800	19,12/.753		
68	PLP - 068 - N110 - 99	30,30/1.193	20,32/.800	25,40/1.000	24,20/.953		
84	PLP - 084 - N110 - 99	35,38/1.393	25,40/1.000	30,48/1.200	29,28/1.153		
Order Code for optional Retention Clip: HCP - xxx (replace "xxx" with nbr of pins. Example. –028 if for 28-pin Socket)					or 28-pin Socket )		
	PUL - 200	Universal extraction	tool for all socket si	izes (see also page	44)		





### PLP - Series

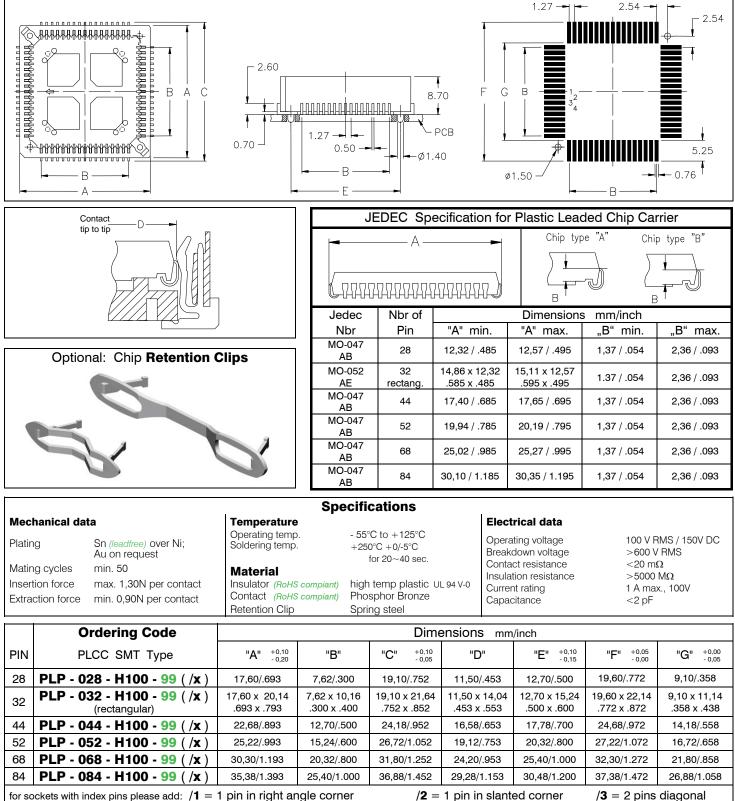
### "Hi-rel" SMT PLCC Sockets

E-tec "hi-rel" SMT PLCC sockets correspond to JEDEC Norms. Precision stamped contact design provides special "push-down effect" onto the leads of the chip.

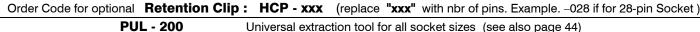
For very high shock and vibration applications a chip retention clip can be obtained on request.

Inside polarisation corner prevents wrong insertion of the chips. Stand-off's under the base prevent solder shorts.

Chips can be easily removed with the Universal extraction tool PUL-200.



for sockets with index pins please add: /1 = 1 pin in right angle corner







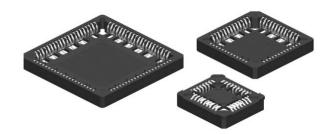
RoHS compliant

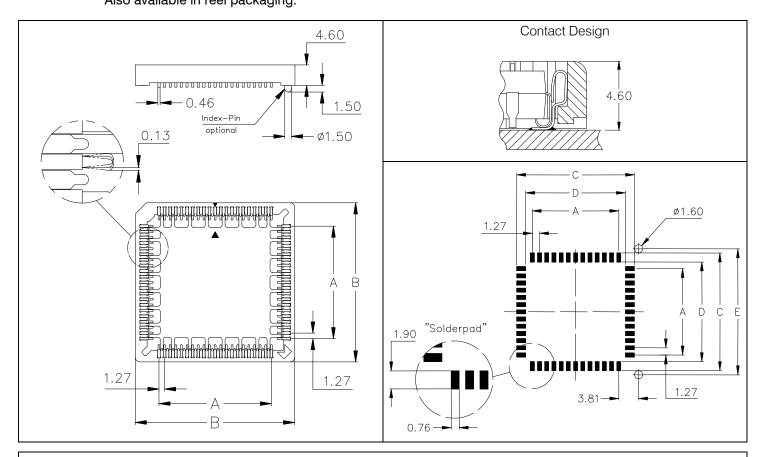
T.	E-tec
- 11	Interconnect





Only 4.60mm height above board. Identical PCB layout for socket and chip. Solder terminals visible for post solder checks. Available with index pins under the insulator for correct orientation of the sockets. Diagonal slots for easy extraction of the chip with the Universal extraction tool PUL-200. Sockets correspond to JEDEC Norms. Also available in reel packaging.





### Specifications

### Mechanical data

Contact (RoHS compiant) Plating Insulator (RoHS compiant) Temperature

### Phosphor bronze Sn *(leadfree)* over Ni High temp plastic black UL 94 V-0 Operating temp. - 40°C to +105°C Processing temp. +250°C +0/-5°C for 20~40sec.

### ications

Electrical data

Measuring voltage Breakdown voltage Contact resistance Insulation resistance Current rating Capacitance 100 V RMS / 150V DC >600 V RMS <20 mΩ >5000 MΩ 1 A max., 100V <2 pF

	Ordering Code			Dimensions mm				
PIN	PLCC SMT without index pins	PLCC SMT with index pins	"A"	"B"	"C"	"D"	"E"	
20	PLS - 020 - H105 - 99	PLS - 020 - H105 - 99/4	5,08	15,58	10,50	6,70	12,70	
28	PLS - 028 - H105 - 99	PLS - 028 - H105 - 99/4	7,62	18,12	12,61	8,81	15,24	
32	PLS - 032 - H105 - 99 (rectangular)	PLS - 032 - H105 - 99/4 (rectangular)	7,62 x 10,16	20,66 x 18,12	13,04 x 15,58	9,24 x 11,78	17,78	
44	PLS - 044 - H105 - 99	PLS - 044 - H105 - 99/4	12,70	23,20	18,12	14,32	20,32	
52	PLS - 052 - H105 - 99	PLS - 052 - H105 - 99/4	15,24	25,74	20,86	17,06	22,86	
68	PLS - 068 - H105 - 99	PLS - 068 - H105 - 99/4	20,32	30,82	25,74	21,94	27,94	
84	PLS - 084 - H105 - 99	PLS - 084 - H105 - 99/4	25,40	35,90	30,39	26,59	33,02	
For	reel packing pls. order with - 99/R							
PUL -200 Universal extraction tool for all sizes (see also page 44)								



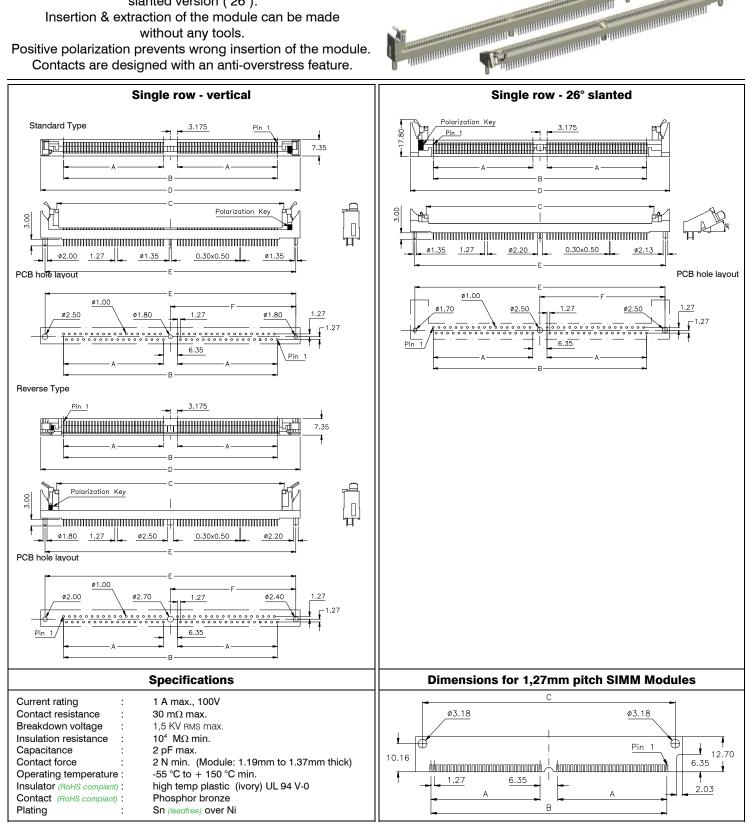




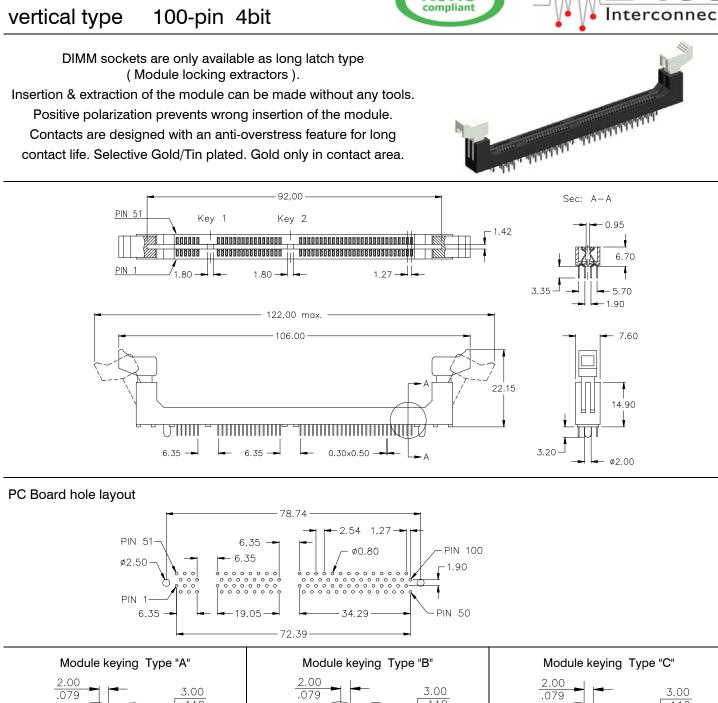
### 1,27mm pitch

SIMM sockets are made of hi-temp resistant LCP. Single row types are available in vertical and slanted version (26°). Insertion & extraction of the module can be made without any tools.

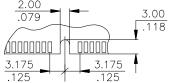
Positive polarization prevents wrong insertion of the module. Contacts are designed with an anti-overstress feature.



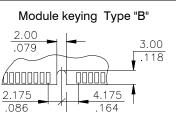
	Pin Execution	Ordering Code		Dimensions mm					
Pin		Standard Type	Reverse Type	<b>"A"</b> +/- 0.15	<b>"B"</b> +/- 0.15	" <b>C</b> " +0.60 / - 0.30	"D" +/- 0.30	"E" +/- 0.25	" <b>F"</b> +/- 0.25
72	vertical	SM1 - 072 - TV99 - 99 / 1M	SM1 - 072 - TV99 - 99 / 1MR	44,45	95,25	101,20	115,45	111,56	55,78
80	vertical	SM1 - 080 - TV99 - 99 / 1M	SM1 - 080 - TV99 - 99 / 1MR	49,53	105,40	111,35	125,75	121,80	60.90
72	26° slanted	SM1 - 072 - TS99 - 99 / 1M		44,45	95,25	101,20	115,45	111,56	55,78
80	26° slanted	SM1 - 080 - TS99 - 99 / 1M		49,53	105,40	111,35	125,75	121,80	60.90

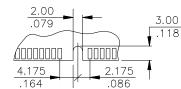


RoHS



DM - Series DIMM Sockets

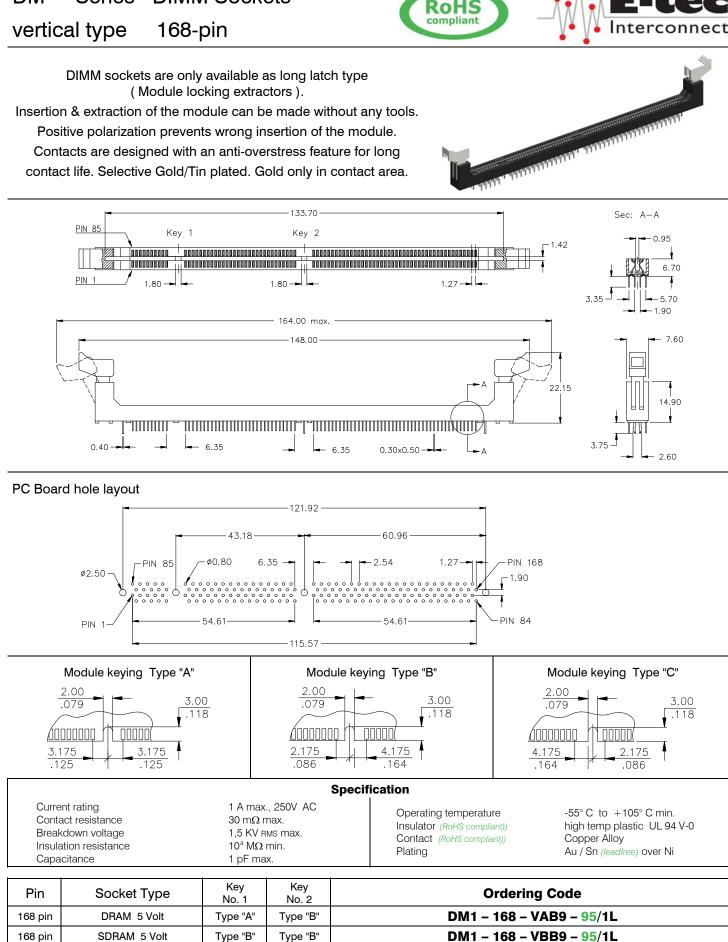




### Specification

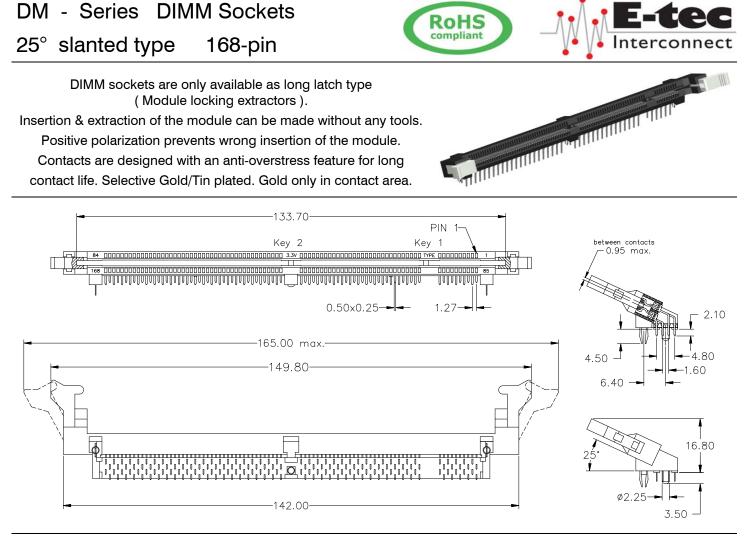
Current rating Contact resistance Breakdown voltage Insulation resistance Capacitance	1 A max., 250V AC 30 mΩ max. 1,5 KV RMs max. 10 <sup>4</sup> MΩ min. 1 pF max.	Operating temperature Insulator (RoHS compliant) Contact (RoHS compliant) Plating	-55° C to +105° C min. high temp plastic UL 94 V-0 Copper Alloy Au / Sn <i>(leadfree)</i> over Ni
---	--	--	--

Pin	Socket Type	Key No. 1	Key No. 2	Ordering Code
100 pin	DRAM 5 Volt	Type "A"	Type "B"	Please contact E-tec sales office for availability.
100 pin	SDRAM 5 Volt	Type "B"	Type "B"	Please contact E-tec sales office for availability.
100 pin	UDRAM 5 Volt	Type "C"	Type "B"	Please contact E-tec sales office for availability.
100 pin	DRAM 3,3 Volt	Type "A"	Type "A"	Please contact E-tec sales office for availability.
100 pin	SDRAM 3,3 Volt	Type "B"	Type "A"	Please contact E-tec sales office for availability.
100 pin	UDRAM 3,3 Volt	Type "C"	Type "A"	DM1 – 100 – VCA9 – 95/1L

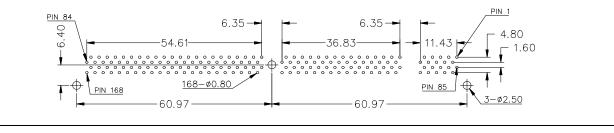


DM - Series

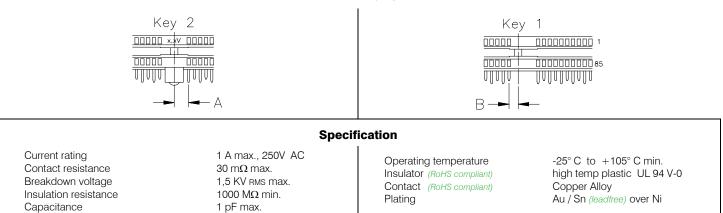
DIMM Sockets



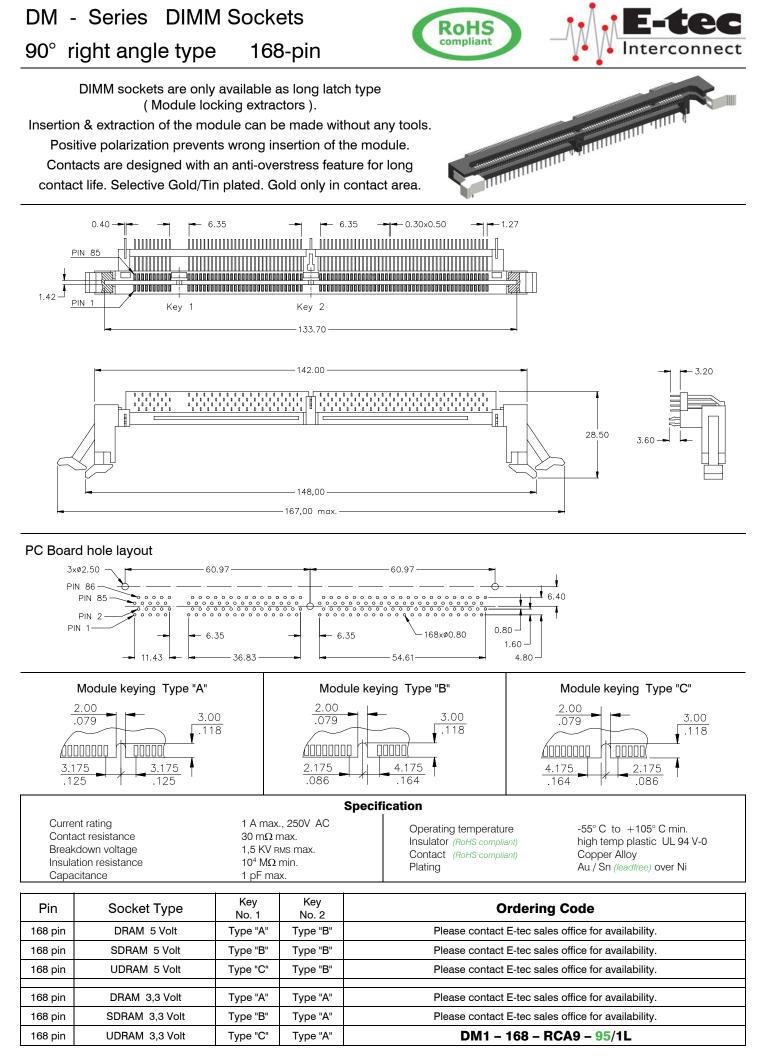
#### PC Board hole layout



Module keying



Pin	Socket Type	Key No. 1	Key No. 2	Туре	Ordering Code
168 pin	DRAM 3,3 Volt	DIM "B" = 3.175 mm	DIM "A" = 3.175 mm	AA	DM1 - 168 - SAA8 - 95/1L
168 pin	SDRAM 3,3 Volt	DIM "B" = 4.175 mm	DIM "A" = 3.175 mm	BA	DM1 – 168 – SBA8 – 95/1L
168 pin	UDRAM 3,3 Volt	DIM "B" = 2.175 mm	DIM "A" = 3.175 mm	CA	DM1 - 168 - SCA8 - 95/1L





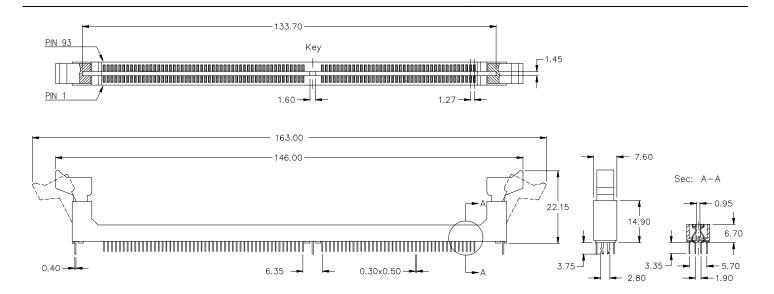
WWWWWWWWW

DIMM sockets for DDR module are only available as long latch type (Module locking extractors).

Insertion & extraction of the module can be made without any tools.

Positive polarization prevents wrong insertion of the module.

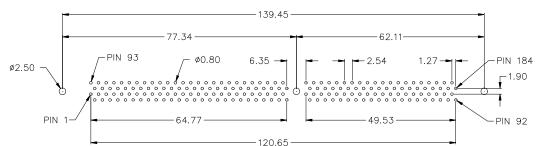
Contacts are designed with an anti-overstress feature for long contact life. Selective Gold/Tin plated. Gold only in contact area.



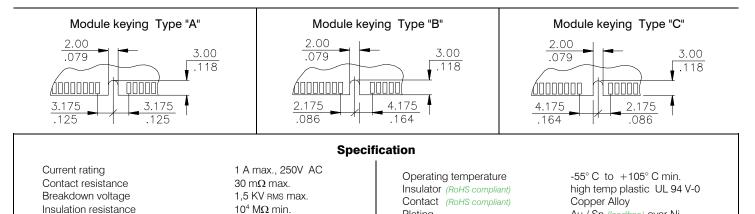
RoHS compliant

#### PC Board hole layout

Capacitance



1 pF max.



Pin	Socket Type	Voltage Key	Ordering Code
184 pin	1,8 Volt	Type "A"	Please contact E-tec sales office for availability.
184 pin	2,5 Volt	Type "B"	DR1 – 184 – VBZ9 – 95/1L
184 pin	3,3 Volt	Type "C"	Please contact E-tec sales office for availability.

Plating

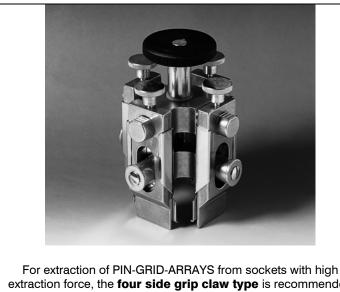
Au / Sn (leadfree) over Ni

Tools



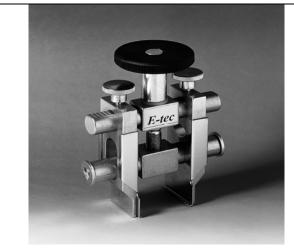
## **PGA Extraction Tools**

for changing multi-pole PIN-GRID-ARRAYS



extraction force, the four side grip claw type is recommended in order to prevent damaging the Array.

> **Order Code:** PUL - 2300 - D/26

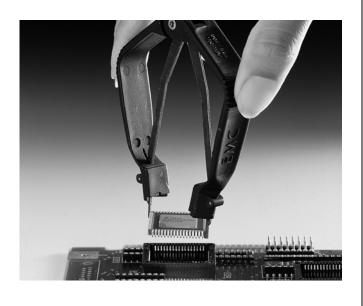


The multi-range tools have spindle actuation and a lifting mechanism with movable support jaws. Solid aluminium crossbars ensure even load distribution during the extraction operation. Their relatively large lift of approx. 15mm also permits safe extraction of arrays with bonded-on heat sinks.

> **Order Code:** PUL - 2300 - S

#### PLCC, SOJ & LCC "Universal" Extraction Tool WHY UNIVERSAL?

It only requires ONE tool for extracting PLCC & SOJ chips of all pin configurations and LCC 32- and 44-pin chips (E-PROM's). The plastic arms sit on the side, thus avoiding an extraction force on the socket itself. This is most important for SMD sockets, which would otherwise be torn off the board. The same tool can be used for all sockets built according to JEDEC standards and having diagonal entry slots.



**Order Code: PUL - 200** 

#### PGA Insertion Tools for inserting multi-pole PIN-GRID-ARRAYS

Inserting multi-pole PGA's into Sockets with precision contacts causes the same difficulties as extracting them. When inserting a PGA into a corresponding socket, even pressure must be applied to the top of the PGA. E-tec recommends the use of this PUS-2060 Series in order to avoid tilting and damaging the contact pins.

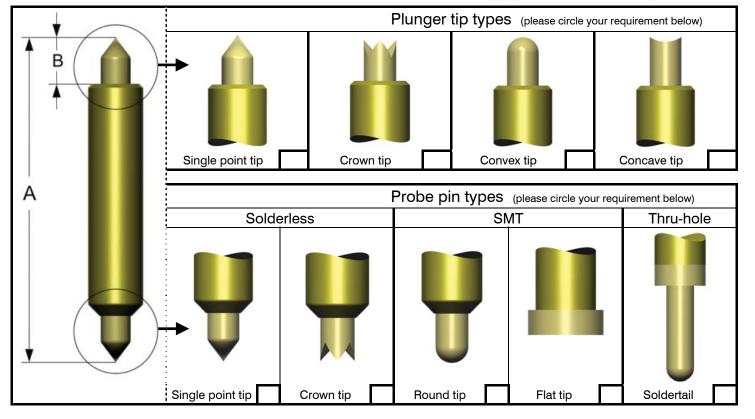


Please consult your closest sales office for detailed information and order codes.

## Probe Pins (Spring loaded Contacts)

## Probe Pin Connectors

Spring loaded contacts and connectors can be found in numerous environments for consumer and professional electronic applications in fixed or mobile equipments for communications, automotive, loading stations, SIM card connectors, docking stations, test & measurement instruments, cameras (picture & film), medical apparatus and many more. The probe pin and connector designs are generally specifically adapted to customer requirements.



Probe pin and Connectors are generally produced to custom specifications.

Please supply a datasheet or a sketch of the required probe pin and/or connector dimensions and highlight the critical requirements for your application.

The list above and below covers some of the probe pin aspects which need to be determined or which may be critical for your application.

Please complete and/or tick your requirements and send this page to your closest E-tec sales office. If you need any further assistance, please do not hesitate to call.

Overall height DIM. "A"		Plunger travel (stroke) DIM "B"		Pitch		
Contact force		Current rating		Mechanical life		
Bandwidth		Operating temperature				
Material specs for plunger						
Material specs for spring						
Material specs for barrel						
Material specs for connector body						



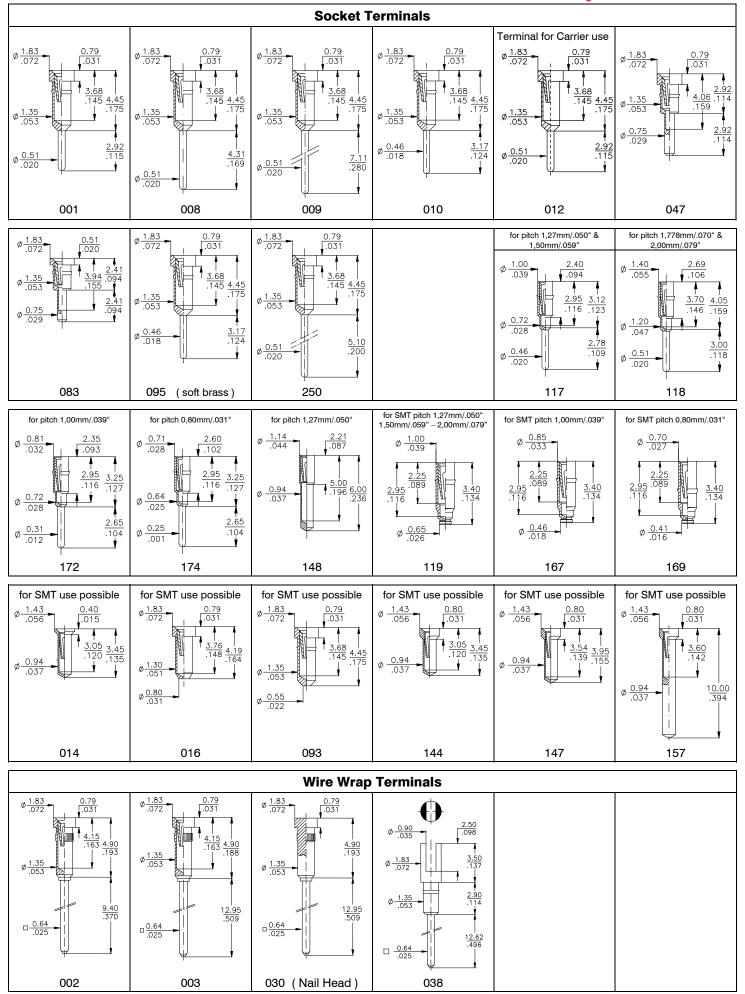




# Terminals



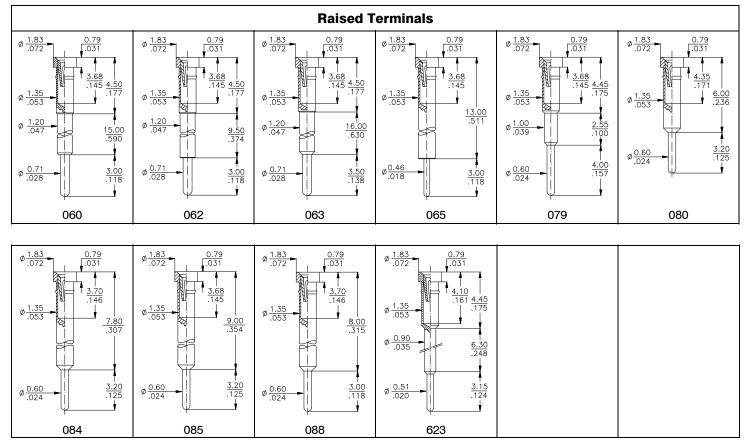


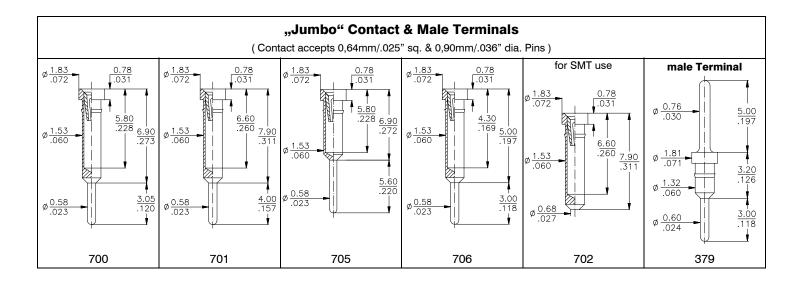


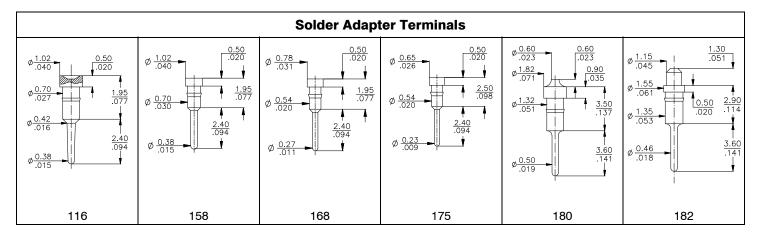
# Terminals







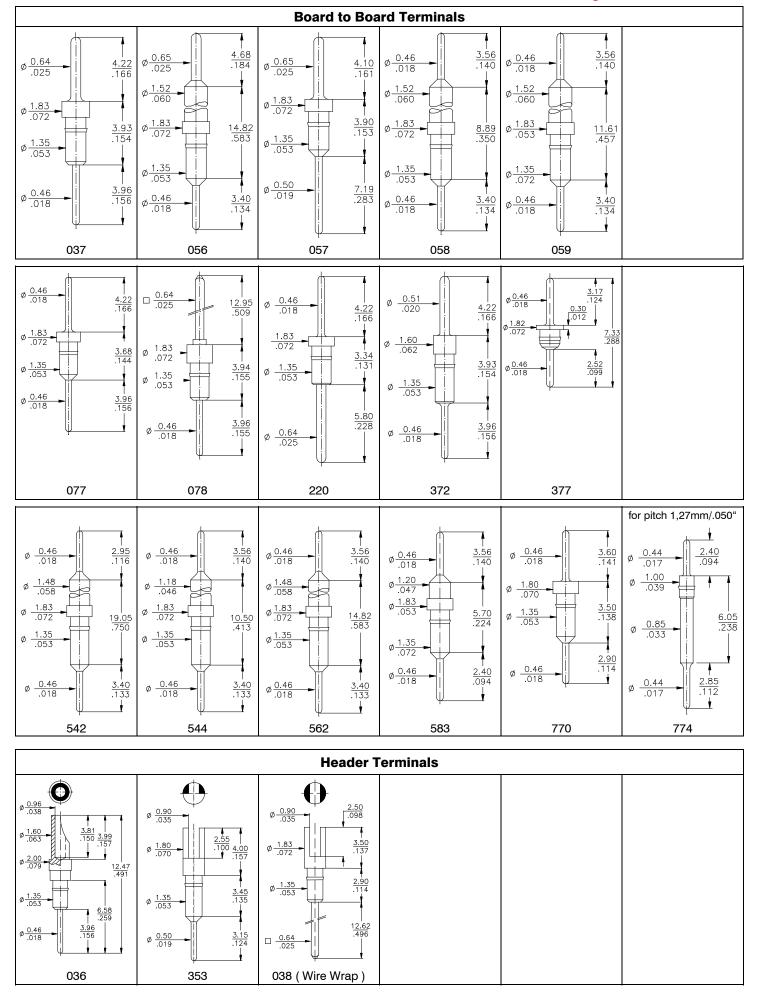




# Terminals







# General Specification and Information





## **General Specifications for Precision Pin Sockets**

	-	Î.			
Mechanical data		Material	(RoHS complia	int)	Belongs to page:
Average forces for available clip types:			emperature plas	14, 15, 16, 23, 17,19, 20, 24	
Standard type	1.80N insertion / 0.90N extraction	UL 94 V-0			25, 26, 27, 29
Low force type	0.70N insertion / 0.25N extraction	High-temp plastic: Nylon, PCT, SPS, PPS, LCP			
Super low force type	0.40N insertion / 0.15N extraction	UL 94 V-0		14, 15, 16, 21, 22, 20, 25, 26	
High force type 4.00N insertion / 2.50N extraction					27, 28, 33, 34, 35, 36, 37, 38
"Jumbo" contact	1.40N insertion / 0.25N extraction				39, 40, 41, 42, 43
Other clips and forces available on request					
Contact life	min. 100 cycles	Epoxy FR4:			32, 5, 6, 7, 18, 22, 24, 29
Vibration as per EN60352-4	sinusoidal, 10 to 500 Hz, 10g, 1 octave/min, 10 cycles for each axis		94 V-0 & UL 94		
Shock as per EN60352-4	half sine, 50g, 11ms, 3 shocks in 3 axes	PBT, Nylon, PCT, SPS, PPS, LCP & Epoxy FR4			4 If necessary pls. contact E-tec for Material specification.
Thermal shock as per IEC 60068-2-14	-55°C/+125°C, 5 cycles, 30 minutes	Terminal:	CuZn		
Solderability as per IEC 60068-2-58	245°C to 255°C 5 sec; Sn97Ag3 solder alloy	Contact:	BeCu		
Dry heat steady state as per IEC 60068-2-2	260°C for 20 sec.				
Cold stead state as per IEC 60068-2-1	-55°C, 2h				
Damp heat cyclic as per IEC 60068-2-30	55°C, 90-100%rH, 24h				
Moisture sensitivity Level (JEDEC J-STD-020C)	2 for PBT & Nylon				
	1 for all other materials		Mala nin	dimensions fo	atendered elle
PCB holes for 2.54mm pitch standard connectors	1.00mm diameter		•	dimensions for	•
Coplanarity thru-hole	0.30mm	( except "Jumbo Contact" )			
General tolerances	+/- 0.10mm		( DIN 41	1 870, IEC 191 for se	quare IC-legs)
Operating temperature (standard)	–55°C to +125°C				
Processing temperature					
injection molded insulator (high temp)	+250°C +0/-5°C for 20~40 sec. (reflow solder)	DIM	min.	max.	₽
injection molded insulator (PBT)	+250°C +0/-5°C for 10 sec. (wave solder only)	"A" ∅	<u>0,42</u> .016"	<u>0,56</u> .022"	
Epoxy FR4 (Standard)	+220°C min. for 10 sec.				
Epoxy FR4 (hi temp)	+260°C min. for 60 sec.	"В"	<u>0,36</u> .014"	<u>0,55</u> .023"	
Electrical data					ן <u>ד</u>
Contact resistance at 1A	4,3 mΩ typ.	"C" □	0,20	<u>0,30</u>	×
Current rating (except "Jumbo" contact)	1A max.	<i>"</i> –	.008"	.014"	ų.
"Jumbo" contact	3A max.				
Contact capacitance at 1MHz 2pF max.					Π
Insulation resistance at 500V DC for std & hi-temp $5 \times 10^9 \Omega$ min.					
Insulation resistance at 500V DC for FR4 Epoxy $>10^4$ M $\Omega$					Ų
Breakdown voltage at 60 Hz 500 V AC min.					I
Contact resistance after 1000 ins./ext. cycles	$\leq 7 \text{ m}\Omega$				
Contact resistance after 1000 Ins./ext. Cycles	≥ / 11152				

## **General information concerning the E-tec interconnect products**

#### Plating:

Standard tin plating: min. 2.50µm Sn (leadfree) over Ni

#### Standard gold plating:

flash, max.  $0,10\mu$ m Au over Ni Higher gold platings are offered on request

#### **Specifications:**

The data contained in this catalog is of general nature and refers to standard products. For example a "Current rating" at an ambient temperature of 25° C reflects the value per individual contact. Should you require any further data or test reports, you can obtain this information from your nearest E-tec sales office.

The E-tec connectors conform with signal integrity requirements at high data and frequency rates. However we cannot offer a general information about the max. frequency or data transmission rate. For such a statement, it would require more information about the chosen configuration and pin-out, the length of the cable and/or any other specific requirements regarding the application itself and its related signal integrity.

E-tec SMT connectors, male or female, are offered with a coplanarity of max. 0,10mm. They are adapted to all modern SMT soldering processes and they can be handled easily with all currently existing placing techniques. Customers may choose between various packaging options, such as tray, tube and tape & reel.

#### **GENERAL POLICY**

All information contained in this catalog, including illustrations, specifications and dimensions are accurate to the best of our knowledge, and reflect the status as at the date of publication. Due to technical progress, it is subject to change without notice. Application information is informational in nature and shall not be construed to warrant suitability of products for any particular purpose as performance may vary depending on the conditions to which a product is subjected. Unless otherwise confirmed at the time of order, all E-tec products are non cancellable and non returnable items (NCNR). E-tec products are warranted for 30 days and the warranty is limited strictly to replacement of products. This warranty does not cover any claims for natural wear and tear, nor for any compensations, such as loss of production, loss of use, loss of orders, loss of profit, nor any other direct or indirect damages.



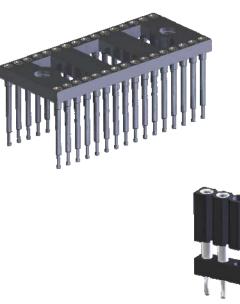


## Contact your closest office for customized products

**Consumer Electronics examples** 

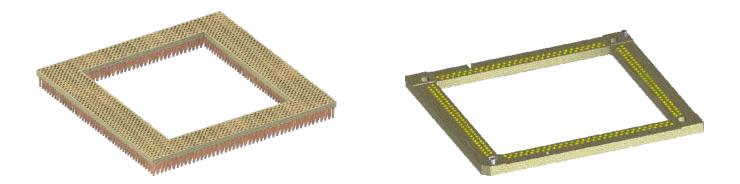
Industrial Electronics examples

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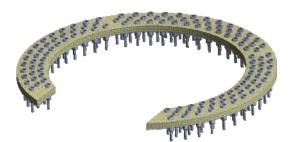




Military & Aerospace Electronics examples



Test- & Measuring Electronics examples



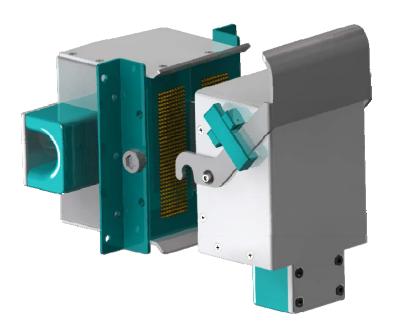


# **Custom Design**

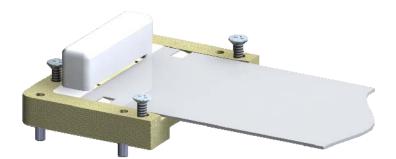


## Contact your closest office for customized products

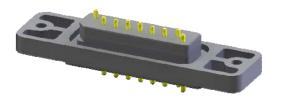
Medical Electronics examples







Telecommunication examples









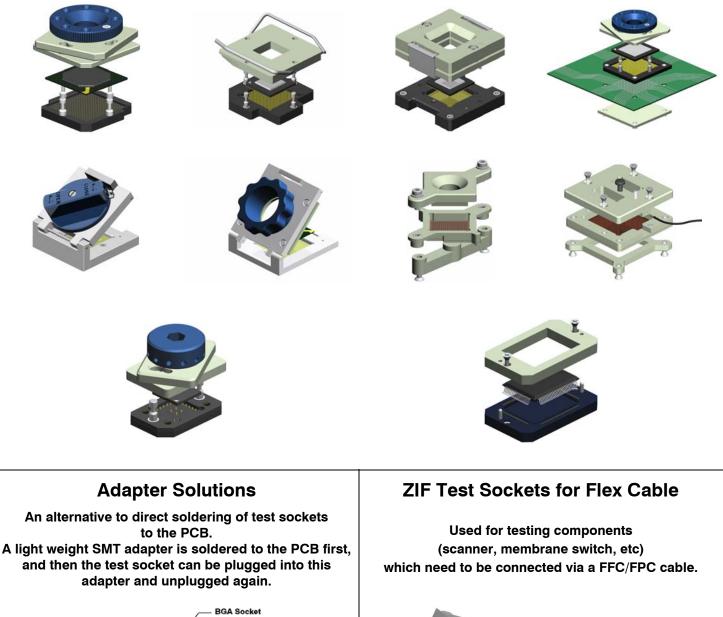


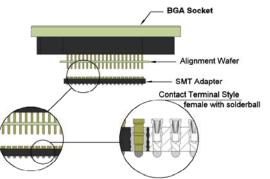
E-tec test sockets are custom made high temperature sockets to test IC packages on a PCB (BGA, LGA, CGA, QFN, GullWing type, etc.).

Generally used for prototyping, pre-production and test & burn-in, the E-tec test sockets allow the customer to insert an IC package into the socket, test it in its original condition and remove it again for final soldering to the PCB after all tests have been completed. The sockets are easily adaptable to customer requirements.

For more information please refer to our Test Socket catalog TS-01

Test Sockets (BGA, LGA, CGA, QFN, GullWing Type) available with a large variety of locking systems





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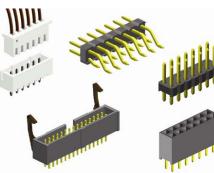
## **Other products from E-tec**

## Please contact your closest sales office for further information.





**DVI** Connectors



PCB Connectors



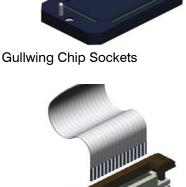
**DIP Switch** 



Mini DIN Connectors



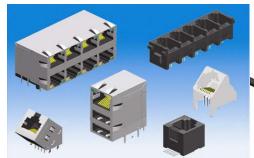
**D-Sub Connectors** 



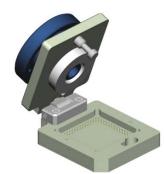
Flex Cable Connectors



Compact Flash Connector



Modular Plugs & Jacks



Ball / Land Grid Array Sockets



Phono - & DC - Power Connectors



USB & IEEE 1394 Connectors



**HDMI** Connectors



Multi Media Card Connectors



RF - Connectors



#### **International Sales Headquarters and Factory**



Switzerland Schweiz Suisse E-tec Interconnect AG Friedhofstrasse 1 CH-2543 Lengnau b. Biel Phone: +41 (0) 32 654 15 50 Fax: +41 (0) 32 652 26 93 E-mail: info@e-tec.com www.e-tec.com

Factory



Taiwan

E-tec Interconnect Asia Ltd. 10-2F, No. 260, Section 2, New Taipei Blvd., Sanchong Dist. 24158 New Taipei City TAIWAN Phone: +886 / 22999-2726 Fax: +886 / 22999-5255 E-mail: info@e-tec-asia.com.tw www.e-tec-asia.com.tw

#### **Related Sales Headquarters**

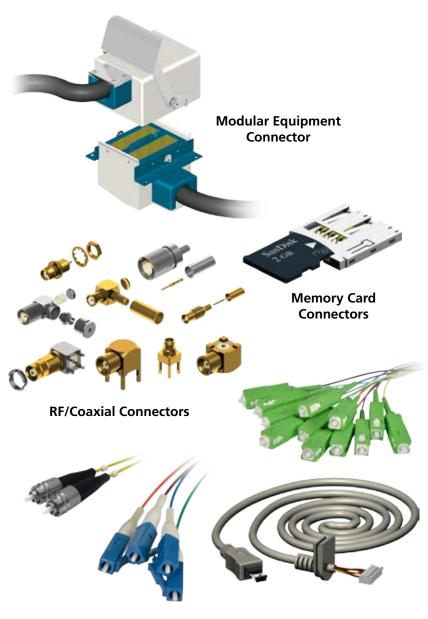
Deutschland Germany Allemagne	EMC electro mechanical components GmbH PF. 1160 D-65510 ldstein Phone: +49 / 6126 / 9395-0 Fax: +49 / 6126 / 9395-72 E-mail: info@emc.de www.emc.de
England Angleterre	E-tec Interconnect UK Ltd. Units A5 & A6 Decimus Park Kingstanding Way Tunbridge Wells Kent TN2 3GP Phone: +44 / 1892 / 53 02 60 Fax: +44 / 1892 / 51 55 60 E-mail: info@e-tec.co.uk www.e-tec.co.uk
USA/Canada	E-tec Interconnect USA Ltd, Post Office Box 4078 Mountain View CA 94040 Phone: +1 408.746.2800 Fax: +1 408.519.6611 E-mail: info-us@e-tec.com www.e-tec.com
France Frankreich	Silfox SAS Écopôle-ZAC Le Charme 245, avenue de Rio F-77550 Moissy-Cramayel Phone: +33 / 1 / 49560468 Fax: +33 / 1 / 49560287 E-mail: info@silfox.fr www.silfox.fr

#### **E-tec Company Profile**

Since more than 40 years E-tec has been active in the electronics interconnection field (Test-Sockets, IC Sockets, PCB interconnect products, D-Sub's, Switches, RF Connectors, etc.) on a world-wide basis. E-tec offers a very comprehensive range of industry standard products as well as many customized products which can be found in a variety of application fields, such as aeronautics, military, medical, communications, automotive, multi-media and many others.

We offer very short delivery times from prototype small volume to large volume production series. Thanks to our own production facilities in Switzerland, Taiwan and China, we aim to offer a solution to all your problems. Quality assurance is an essential part of our production process, since our main objective is to offer products which correspond to the highest quality standards.

## OTHER AVAILABLE PRODUCTS & CUSTOM PARTS



LAN Solutions and Custom Cable Assembly